

PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

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High Pressure Turbine Stator, Large And Small Exit Duct

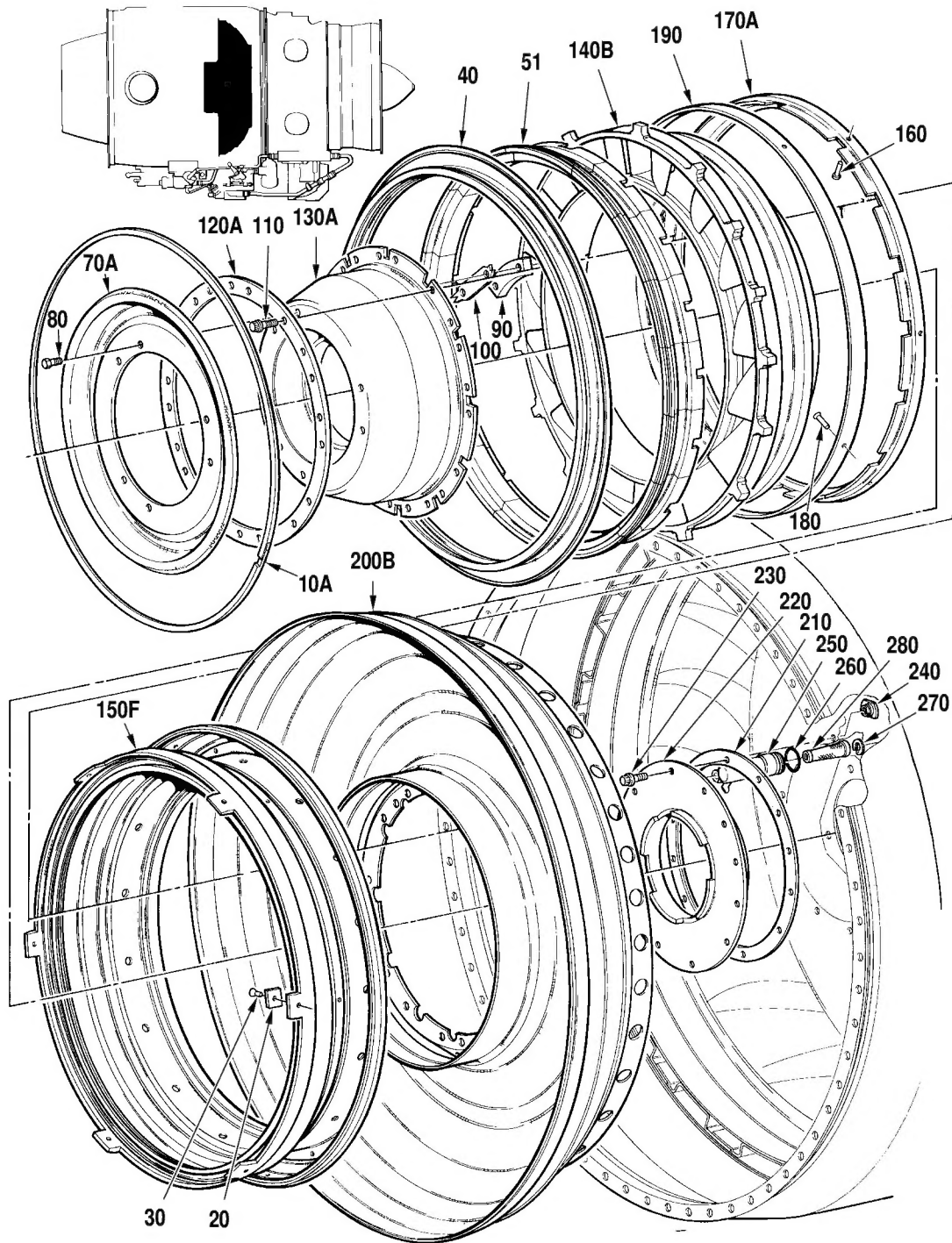
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Figure 1

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C52125

High Pressure Turbine Stator, Large And Small Exit Duct
Figure 1

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Figure 1

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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 1			HIGH PRESSURE TURBINE STATOR, LARGE AND SMALL EXIT DUCT SEE 72-00-50 FIG. 1 FOR NHA		REF
- 10	3019736		.SEAL RING, METAL PRE-SB7042 NONINTR WITH P/N 3022337		1
10A	3022337		.SEAL RING, METAL POST-SB7042 INTRCHG WITH P/N 3029549		1
- 10B	3029549		.SEAL RING, METAL PRE-SB7432 TWO-WAY INTRCHG WITH P/N 3117494-01		1
- 10C	3117494-01		.SEAL RING, METAL, 12.910 X 0.235 X 0.122 POST-SB7432		1
20	3019735		.PLATE, RETAINING, HIGH TURBINE STATOR INTRCHG WITH P/N 3031137		6
- 20A	3031137		.PLATE, RETAINING, HIGH TURBINE STATOR ATTACHING PARTS		6
30	3019741		.RIVET, TUBULAR, CSK, -----*-----		6
40	3019732		.SUPPORT, SHROUD, HIGH TURBINE STATOR, PRE-SB7116 INTRCHG WITH P/N 3030402		1
- 40A	3030402		.SUPPORT, SHROUD, HIGH TURBINE STATOR NONINTR WITH P/N 3031058		1
- 40B	3031058		.SUPPORT, SHROUD, HIGH TURBINE STATOR POST-SB7116		1
- 50	3020470CL		.SHROUD SEGMENT, HIGH TURBINE ROTOR, STEP DIM INTRCHG WITH P/N 3021523CL	A	15
	3020470CL1		.SHROUD 0.223-0.225		AR
	3020470CL2		.SHROUD 0.225-0.227		AR
	3020470CL3		.SHROUD 0.227-0.229		AR
	3020470CL4		.SHROUD 0.229-0.231		AR
	3020470CL5		.SHROUD 0.231-0.233		AR
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL A JT15D-1	EFF MODEL	EFF MODEL

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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
51	3020470CL6		.SHROUD 0.233-0.235	A C G	AR
	3020470CL7		.SHROUD 0.235-0.237		AR
	3021523CL		.SHROUD SEGMENT, HIGH TURBINE ROTOR, STEP DIM NONINTR WITH P/N 3030835CL		15
	3021523CL10		.SHROUD 0.220-0.222		AR
	3021523CL12		.SHROUD 0.224-0.226		AR
	3021523CL14		.SHROUD 0.228-0.230		AR
	3021523CL16		.SHROUD 0.232-0.234		AR
	3021523CL18		.SHROUD 0.236-0.238		AR
	3021523CL20		.SHROUD 0.240-0.242		AR
	3021523CL22		.SHROUD 0.244-0.246		AR
	3021523CL24		.SHROUD 0.248-0.250		AR
	3021523CL26		.SHROUD 0.252-0.254		AR
	3021523CL28		.SHROUD 0.256-0.258		AR
	3021523CL30		.SHROUD 0.260-0.262		AR
	3021523CL32		.SHROUD 0.264-0.266		AR
	3021523CL34		.SHROUD 0.268-0.270		AR
	3021523CL36		.SHROUD 0.272-0.274		AR
- 52	3030835CL		.SHROUD SEGMENT, HIGH TURBINE ROTOR, STEP DIM POST-SB7147	A C G	15
	3030835CL10		.SHROUD 0.220-0.222		AR
	3030835CL12		.SHROUD 0.224-0.226		AR
	3030835CL14		.SHROUD 0.228-0.230		AR
	3030835CL16		.SHROUD 0.232-0.234		AR
	3030835CL18		.SHROUD 0.236-0.238		AR
	3030835CL20		.SHROUD 0.240-0.242		AR
	3030835CL22		.SHROUD 0.244-0.246		AR
	3030835CL24		.SHROUD 0.248-0.250		AR
	3030835CL26		.SHROUD 0.252-0.254		AR
	3030835CL28		.SHROUD 0.256-0.258		AR
	3030835CL30		.SHROUD 0.260-0.262		AR
	3030835CL32		.SHROUD 0.264-0.266		AR
	3030835CL34		.SHROUD 0.268-0.270		AR
	3030835CL36		.SHROUD 0.272-0.274		AR
	3030835CL8		.SHROUD 0.216-0.218		AR

CONTINUED

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1		
C JT15D-1A(CSNA)		
G JT15D-1B(CSNA)		

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Figure 1

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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1 - 60	3021523CL		.SHROUD SEGMENT, HIGH TURBINE ROTOR, STEP DIM POST-SB7065 NONINTR WITH P/N 3024049CL	B H J	15
	3021523CL10		.SHROUD 0.220-0.222		AR
	3021523CL12		.SHROUD 0.224-0.226		AR
	3021523CL14		.SHROUD 0.228-0.230		AR
	3021523CL16		.SHROUD 0.232-0.234		AR
	3021523CL18		.SHROUD 0.236-0.238		AR
	3021523CL20		.SHROUD 0.240-0.242		AR
	3021523CL22		.SHROUD 0.244-0.246		AR
	3021523CL24		.SHROUD 0.248-0.250		AR
	3021523CL26		.SHROUD 0.252-0.254		AR
	3021523CL28		.SHROUD 0.256-0.258		AR
	3021523CL30		.SHROUD 0.260-0.262		AR
	3021523CL32		.SHROUD 0.264-0.266		AR
	3021523CL34		.SHROUD 0.268-0.270		AR
	3021523CL36		.SHROUD 0.272-0.274		AR
	- 61				
	3024049CL		.SHROUD SEGMENT, HIGH TURBINE ROTOR, STEP DIM POST-SB7065 NONINTR WITH P/N 3031060CL	B H J	14
	3024049CL10		.SHROUD 0.220-0.222		AR
	3024049CL12		.SHROUD 0.224-0.226		AR
	3024049CL14		.SHROUD 0.228-0.230		AR
	3024049CL16		.SHROUD 0.232-0.234		AR
	3024049CL18		.SHROUD 0.236-0.238		AR
	3024049CL20		.SHROUD 0.240-0.242		AR
	3024049CL22		.SHROUD 0.244-0.246		AR
	3024049CL24		.SHROUD 0.248-0.250		AR
	3024049CL26		.SHROUD 0.252-0.254		AR
	3024049CL28		.SHROUD 0.256-0.258		AR
	3024049CL30		.SHROUD 0.260-0.262		AR
	3024049CL32		.SHROUD 0.264-0.266		AR
	3024049CL34		.SHROUD 0.268-0.270		AR
	3024049CL36		.SHROUD 0.272-0.274		AR
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL B JT15D-4 H JT15D-4B(CSNA) J JT15D-4D(Mitsub)	EFF MODEL	EFF MODEL
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 62	3031060CL		.SHROUD SEGMENT, HIGH TURBINE ROTOR, STEP DIM POST-SB7147	B H J	14
	3031060CL10		.SHROUD 0.220-0.222		AR
	3031060CL12		.SHROUD 0.224-0.226		AR
	3031060CL14		.SHROUD 0.228-0.230		AR
	3031060CL16		.SHROUD 0.232-0.234		AR
	3031060CL18		.SHROUD 0.236-0.238		AR
	3031060CL20		.SHROUD 0.240-0.242		AR
	3031060CL22		.SHROUD 0.244-0.246		AR
	3031060CL24		.SHROUD 0.248-0.250		AR
	3031060CL26		.SHROUD 0.252-0.254		AR
	3031060CL28		.SHROUD 0.256-0.258		AR
	3031060CL30		.SHROUD 0.260-0.262		AR
	3031060CL32		.SHROUD 0.264-0.266		AR
	3031060CL34		.SHROUD 0.268-0.270		AR
	3031060CL36		.SHROUD 0.272-0.274		AR
	3031060CL8		.SHROUD 0.216-0.218		AR
- 70	3020699		.BAFFLE, HIGH TURBINE PRE-SB7047 NONINTR WITH P/N 3020809		1
70A	3020809		.BAFFLE, HIGH TURBINE POST-SB7047 PRE-SB7399R2 TWO-WAY INTRCHG WITH P/N 3118582-01		1
- 70B	3118582-01		.BAFFLE-HIGH TURBINE, ASSY OF POST-SB7399R2		1
			ATTACHING PARTS		
80	3013817		.BOLT, MACHINE, HEX		6
90	3013816		.NUT, PLAIN INTRCHG WITH P/N 3031135		3
- 90A	3031135		.NUT, PLAIN		3
100	3013826		.WASHER, KEY, DOUBLE LOCKING		3
			-----*-----		
110	MS9556-10		.BOLT, MACHINE, DBL HEX POST-SB7114, PRE-SB7215 NONINTR WITH P/N MS9696-10		24
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL B JT15D-4 H JT15D-4B(CSNA) J JT15D-4D(Mitsub)	EFF MODEL	EFF MODEL
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 110A	MS9696-10		.BOLT, MACHINE, DBL HEX POST-SB7215		24
- 120	3019617		.RING, RETAINING, HIGH TURBINE STATOR PRE-SB7016 NONINTR WITH P/N 3021224		1
120A	3021224		.RING, RETAINING, HIGH TURBINE STATOR POST-SB7016 PRE-SB7114 NONINTR WITH P/N 3029060		1
- 120B	3029060		.RING, RETAINING, HIGH TURBINE STATOR, POST-SB7114 INTRCHG WITH P/N 3031136		1
- 120C	3031136		.RING, RETAINING, HIGH TURBINE STATOR		1
- 130	3017294		.SEAL ASSY, AIR, HIGH TURBINE PRE-SB7016 NONINTR WITH P/N 3021225		1
130A	3021225		.SEAL ASSY, AIR, HIGH TURBINE POST-SB7016 PRE-SB7114 NONINTR WITH P/N 3029064		1
- 130B	3029064		.SEAL ASSY, AIR, HIGH TURBINE, POST-SB7114 INTRCHG WITH P/N 3030596		1
- 130C	3030596		.SEAL ASSY, AIR, HIGH TURBINE		1
- 140	3019661		.TURBINE STATOR ASSY, HIGH PRE-SB7016 NONINTR WITH P/N 3021361	A	1
- 140A	3021361		.TURBINE STATOR ASSY, HIGH POST-SB7016 PRE-SB7075 NONINTR WITH P/N 3024961	A	1
140B	3024961		.TURBINE STATOR ASSY, HIGH POST-SB7075 PRE-SB7307R2 TWO-WAY INTRCHG WITH P/N 3041661	A C G	1
- 140C	3041661		.TURBINE STATOR ASSY, HIGH REWORKED FROM P/N 3024961 POST-SB7307R2	A C G	1
- 145	3020761		.TURBINE STATOR ASSY, HIGH PRE-SB7065 NONINTR WITH P/N 3024561	B H J	1

CONTINUED

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1	J JT15D-4D(Mitsub)	
B JT15D-4		
C JT15D-1A(CSNA)		
G JT15D-1B(CSNA)		
H JT15D-4B(CSNA)		

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Figure 1
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 145A	3024561		.TURBINE STATOR ASSY HIGH POST-SB7065, PRE-SB7276 PRE-SB7307R2 INTRCHG WITH P/N 3040761	B H J	1
- 145B	3038161		.TURBINE STATOR ASSY, HIGH POST-SB7276, PRE-SB7296 INTRCHG WITH P/N 3040661	B H J	1
- 145C	3040661		.TURBINE STATOR ASSY, HIGH POST-SB7296	B H J	1
- 145D	3040761		.TURBINE STATOR ASSY, HIGH REWORKED FROM P/N 3024561 POST-SB7296, POST-SB7307R2 SEE NOTE 2	B D G H J	1
- 150	3019609		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL PRE-SB7058 NONINTR WITH P/N 3020446	A	1
- 150A	3020446		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL PRE-SB7058 NONINTR WITH P/N 3021007	A	1
- 150B	3021007		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL PRE-SB7058 NONINTR WITH P/N 3021351	A	1
- 150C	3021351		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL PRE-SB7058 NONINTR WITH P/N 3021352	A	1
- 150D	3021352		.DUCT ASSY COMBUSTION CHAMBER EXIT, SMALL PRE-SB7058 NONINTR WITH P/N 3021353	A	1
- 150E	3021353		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL POST-SB7058 PRE-SB7103 NONINTR WITH P/N 3026616	A C G	1
150F	3026616		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL POST-SB7103 NONINTR WITH P/N 3030837	A C G	1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1	H JT15D-4B(CSNA)	
B JT15D-4	J JT15D-4D(Mitsub)	
C JT15D-1A(CSNA)		
D JT15D-4(CSNA)		
G JT15D-1B(CSNA)		

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Figure 1
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 150G	3030837		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL POST-SB7147 NONINTR WITH P/N 3031463	A C G	1
- 150H	3031463		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL POST-SB7163	A C G	REF
- 155	3021353		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL, PRE-SB7065 NONINTR WITH P/N 3024054	B H J	1
- 155A	3024054		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL, POST-SB7065 NONINTR WITH P/N 3030834	B H J	1
- 155B	3030834		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL, POST-SB7147 NONINTR WITH P/N 3031461	B H J	1
- 155C	3031461		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL POST-SB7163 PRE-SB7278 PRE-SB7275 NONINTR WITH P/N 3037486	B H J	1
- 155D	3037486		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL POST-SB7275 POST-SB7278		1
155E	3031461(SB7278)		.DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL POST-SB7278		RWK
160	AN123304		..RIVET, SOLID, UNIVERSAL HEAD, INTRCHG WITH P/N AN123311 IF NECESSARY USE RIVETS OF SAME DIA AND SERIES BUT OF DIFFERENT LENGTHS SEVEN USED ON JT15D-4 DUCT ASSY		5
- 160A	AN123311		..RIVET, SOLID, UNIVERSAL HEAD SEVEN USED ON JT15D-4 DUCT ASSY		5
- 170	3017281		..RING, SEALING, COMBUSTION CHAMBER EXIT, SMALL INTRCHG WITH P/N 3027673	A	1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1	J JT15D-4D(Mitsub)	
B JT15D-4		
C JT15D-1A(CSNA)		
G JT15D-1B(CSNA)		
H JT15D-4B(CSNA)		

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Figure 1
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
170A	3027673		..RING, SEALING, COMBUSTION CHAMBER EXIT, SMALL COMPONENT OF P/N 3026616 NONINTR WITH P/N 3030845	A C G	1
- 170B	3030845		..RING, SEALING, COMBUSTION CHAMBER EXIT, SMALL USE WITH P/N 3030837 POST-SB7147	A C G	1
- 175	3017281		..RING, SEALING, COMBUSTION CHAMBER EXIT, SMALL PRE-SB7065 NONINTR WITH P/N 3024053	B H J	1
- 175A	3024053		..RING, SEALING, COMBUSTION CHAMBER EXIT, SMALL POST-SB7065 INTRCHG WITH P/N 3027674	B H J	1
- 175B	3027674		..RING, SEALING, COMBUSTION CHAMBER EXIT, SMALL NONINTR WITH P/N 3030839	B H J	1
- 175C	3030839		..RING, SEALING, COMBUSTION CHAMBER EXIT, SMALL USE WITH P/N 3030834 POST-SB7147	B H J	1
180	AN123603		..RIVET, SOLID, 100 DEG, FLUSH HEAD COMPONENT OF P/N 3019609	A	5
190	3020612		..SLEEVE, COMBUSTION CHAMBER EXIT DUCT COMPONENT OF P/N 3019609	A	NP
- 195	3026615		..DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL COMPONENT OF P/N 3026616 POST-SB7103 NONINTR WITH P/N 3030836	A C G	1
- 195A	3030836		..DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL COMPONENT OF P/N 3030837 POST-SB7147 NONINTR WITH P/N 3031480	A C G	1
- 195B	3031480		..DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL POST-SB7163	A C G	1
- 195H	3028267		..DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL COMPONENT OF P/N 3024054 POST-SB7065 NONINTR WITH P/N 3030833	B H J	NP

CONTINUED

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1	J JT15D-4D(Mitsub)	
B JT15D-4		
C JT15D-1A(CSNA)		
G JT15D-1B(CSNA)		
H JT15D-4B(CSNA)		

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Figure 1
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 195J	3030833		..DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL COMPONENT OF P/N 3030833 POST-SB7147 NONINTR WITH P/N 3031481	B H J	NP
- 195K	3031481		..DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL COMPONENT OF P/N 3031461 INTRCHG WITH P/N 3102958-01	B H J	1
- 195L	3102958-01		..DUCT ASSY, COMBUSTION CHAMBER EXIT, SMALL COMPONENT OF P/N 3031461	B H J	1
- 197	3017275		...DUCT, COMBUSTION CHAMBER EXIT, SMALL NONINTR WITH P/N 3100025-01 SEE NOTE 1		1
- 197A	3100025-01		...DUCT, COMBUSTION CHAMBER EXIT, SMALL COMPONENT OF P/N 3031461		1
- 200	3019809		.DUCT-COMBUSTION CHAMBER EXIT, LARGE, ASSY OF PRE-SB7010 NONINTR WITH P/N 3021208		1
- 200A	3021208		.DUCT-COMBUSTION CHAMBER EXIT, LARGE, ASSY OF POST-SB7010 PRE-SB7038 PRE-SB7051 PRE-SB7278 NONINTR WITH P/N 3023077 NONINTR WITH P/N 3105145-01		1
200B	3023077		.DUCT-COMBUSTION CHAMBER EXIT, LARGE, ASSY OF POST-SB7038 POST-SB7051 PRE-SB7114 PRE-SB7204 PRE-SB7278 NONINTR WITH P/N 3029065 NONINTR WITH P/N 3105145-01		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL B JT15D-4 H JT15D-4B(CSNA) J JT15D-4D(Mitsub)	EFF MODEL	EFF MODEL
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Figure 1
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 200C	3029065		. DUCT-COMBUSTION CHAMBER EXIT, LARGE, ASSY OF POST-SB7114 PRE-SB7189 PRE-SB7204 PRE-SB7275 PRE-SB7278 NONINTR WITH P/N 3105868-01 NONINTR WITH P/N 3105145-01		1
- 200D	3100294-01		. DUCT-COMBUSTION CHAMBER EXIT, LARGE, ASSY OF PRE-SB7189 PRE-SB7204 PRE-SB7275 PRE-SB7278 NONINTR WITH P/N 3105145-01		1
- 200E	3105145-01		. DUCT-COMBUSTION CHAMBER EXIT, LARGE, ASSY OF POST-SB7189 POST-SB7204 POST-SB7275 POST-SB7278 NONINTR WITH P/N 3105868-01		1
- 200F	3105868-01		. DUCT-COMBUSTION CHAMBER EXIT, LARGE, ASSY OF POST-SB7189 POST-SB7275		1
- 205	3030653		. DUCT, COMBUSTION CHAMBER EXIT, LARGE REPAIR PART FOR 3019809, 3021208 AND 3023077		1
210	3013970		. GASKET PRE-SB7408 TWO-WAY INTRCHG WITH P/N 3118434-01		1
- 210A	3118434-01		. GASKET POST-SB7408		1
220	3019413		. SEAL, AIR, STATOR, NO 3 BEARING ATTACHING PARTS		1
230	MS9556-07		. BOLT, MACHINE, DBL HEX PRE-SB7215 NONINTR WITH P/N MS9696-07		12
- 230A	MS9696-07		. BOLT, MACHINE, DBL HEX POST-SB7215		12
240	3015234		. NUT OPTION (IC) CONSISTS OF:		12
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			..NUT-SELF LOCKING, SHANK 0.190-32UNJF 0.190-32UNJF-3BG ..NUT ..NUT ..NUT -----*----- .NOZZLE, OIL, NO 3 BEARING .PACKING, PREFORMED INTRCHG WITH P/N AS3209-014 .PACKING-PREFORMED .RING, RETAINING .STRAINER ELEMENT ASSY. NO 3 BEARING, OIL NOTE 1: MAY ALSO BE USED TO REWORK 3021353 NOTE 2: FIELD REIDENTIFICATION NUMBER ONLY, WILL NOT BE SUPPLIED AS SPARES		AR AR AR 1 1 1 1 1
	3015232				
	3015233				
	3016299				
250	3019673				1
260	MS9388-014				1
- 260A	AS3209-014				1
270	3013961				1
280	3013969				1

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 1
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High Turbine Disk Balancing Assembly

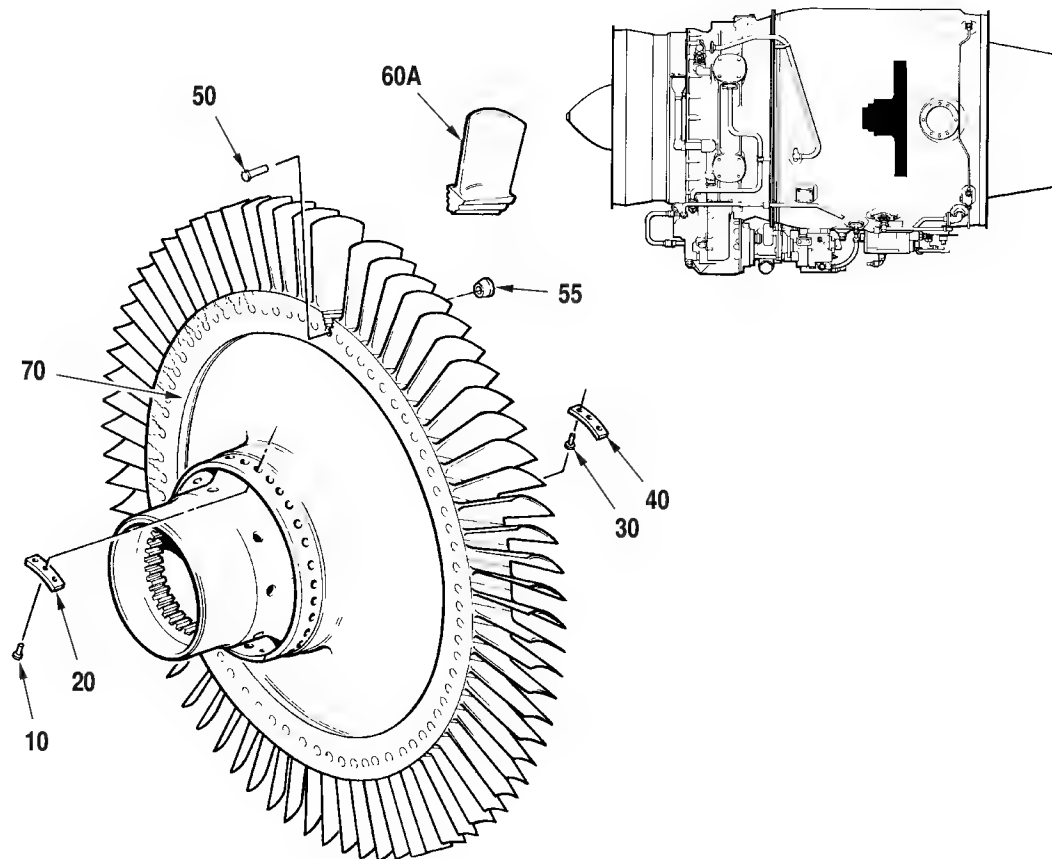
72-50-02

Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544



High Turbine Disk Balancing Assembly
Figure 1

C52126C
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Figure 1
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 1	3018821		HIGH TURBINE DISK BALANCING ASSEMBLY POST-SB7123 PRE-SB7293 PRE-SB7297 INTRCHG WITH P/N 3115421-01 SEE 72-30-07 FIG. 1 FOR NHA SEE NOTE 2	A B C D E F G	REF
1A	3034721		HIGH TURBINE DISK BALANCING ASSEMBLY SEE 72-30-07 FIG. 1 FOR NHA PRE-SB7297 PRE-SB7310R0 PRE-SB7317R3 INTRCHG WITH P/N 3115521-01 TWO-WAY INTRCHG WITH P/N 3115421-01 TWO-WAY INTRCHG WITH P/N 3118177-01		REF
- 1B	3115421-01		HIGH TURBINE DISK BALANCING ASSEMBLY POST-SB7297 POST-SB7310 POST-SB7317 NONINTR WITH P/N 3116921-01 SEE 72-30-07 FIG. 1 FOR NHA	A B C G	REF
- 1C	3115521-01		HIGH TURBINE DISK BALANCING ASSEMBLY POST-SB7297 PRE-SB7310 PRE-SB7317 NONINTR WITH P/N 3116521-01 TWO-WAY INTRCHG WITH P/N 3118177-01 SEE 72-30-07 FIG. 1 FOR NHA		REF
- 1D	3029821		HIGH TURBINE DISK BALANCING ASSEMBLY SEE 72-30-07 FIG. 1 FOR NHA SEE NOTE 1	B	REF
- 1E	3116921-01		HIGH TURBINE DISK BALANCING ASSEMBLY SEE 72-30-07 FIG. 1 FOR NHA PRE-SB7317 TWO-WAY INTRCHG WITH P/N 3118177-01	A C G	REF
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1	F JT15D-4(Mitsub)	
B JT15D-4	G JT15D-1B(CSNA)	
C JT15D-1A(CSNA)		
D JT15D-4(CSNA)		
E JT15D-4(Aerosp)		

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Figure 1
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
1F	3116521-01		HIGH TURBINE DISK BALANCING ASSEMBLY PRE-SB7317 NONINTR WITH P/N 3118178-01	B D E F H J	TEXT
- 1G	3118177-01		HIGH TURBINE DISK BALANCING ASSEMBLY POST-SB7317	A C G	REF
- 1H	3118178-01		HIGH TURBINE DISK BALANCING ASSEMBLY POST-SB7317	B D E F H J	REF
10	AN123153		.RIVET, SOLID, UNIVERSAL HEAD		12
20	3013797CL		.COUNTERWEIGHT, HIGH TURBINE ROTOR		4
	3013797CL1		.COUNTERWEIGHT 0.034 OZ		AR
	3013797CL2		.COUNTERWEIGHT 0.044 OZ		AR
	3013797CL3		.COUNTERWEIGHT 0.053 OZ		AR
	3013797CL4		.COUNTERWEIGHT 0.063 OZ		AR
	3013797CL5		.COUNTERWEIGHT 0.013 OZ		AR
30	AN123153		.RIVET, SOLID, UNIVERSAL HEAD		12
40	3013797CL		.COUNTERWEIGHT, HIGH TURBINE ROTOR		4
	3013797CL1		.COUNTERWEIGHT 0.034 OZ		AR
	3013797CL2		.COUNTERWEIGHT 0.044 OZ		AR
	3013797CL3		.COUNTERWEIGHT 0.053 OZ		AR
	3013797CL4		.COUNTERWEIGHT 0.063 OZ		AR
	3013797CL5		.COUNTERWEIGHT 0.013 OZ		AR
50	3020738		.RIVET, SOLID, COUNTERSUNK PRE-SB7297 INTRCHG WITH P/N 3038745CL		71
- 50A	3038745CL		.RIVET, BLADE RETAINING, CTSK COMPONENT OF P/N 3115421-01, 3115521-01 POST-SB7297 PRE-SB7317 NONINTR WITH P/N 3115889-01		71
	3038745CL1		.RIVET, BLADE RETAINING, (WHITE) 0.095 POST-SB7310R0		AR

CONTINUED

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1	F JT15D-4(Mitsub)	
B JT15D-4	G JT15D-1B(CSNA)	
C JT15D-1A(CSNA)	H JT15D-4B(CSNA)	
D JT15D-4(CSNA)	J JT15D-4D(Mitsub)	
E JT15D-4(Aerosp)		

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Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1	3038745CL2		.RIVET, BLADE RETAINING, (RED) 0.098 POST-SB7310R0		AR
	3038745CL3		.RIVET, BLADE RETAINING, (BLUE) 0.100 POST-SB7310R0		AR
- 50B	3115889-01		.RIVET-SOLID CTSK POST-SB7317		71
55	3115888-01		.COLLAR-RETAINING BLADE TWO-WAY INTRCHG WITH P/N 3116838-01		71
- 55A	3116838-01		.COLLAR-RETAINING, BLADE POST-SB7317		71
- 60	3019001		.BLADE, HIGH, TURBINE ROTOR SEE NOTE 2 PRE-SB7102 PRE-SB7123R1 PRE-SB7293R0 NONINTR WITH P/N 3028001		71
60A	3028001		.BLADE, HIGH, TURBINE ROTOR SEE NOTE 2 COMPONENT OF P/N 3018821 POST-SB7102 PRE-SB7123 PRE-SB7293R0 INTERCHANGEABLE AS IDENTIFIED WITH P/N 3028601. REFER TO INTRODUCTION OR APPLICABLE SERVICE BULLETIN.		71
- 60B	3028601		.BLADE HIGH TURBINE ROTOR SEE NOTE 2 USE WITH P/N 3018821 POST-SB7123 PRE-SB7293R0 NONINTR WITH P/N 3029601		71
- 60C	3029601		.BLADE, HIGH TURBINE ROTOR SEE NOTE 2 COMPONENT OF P/N 3034721 PRE-SB7293R0 PRE-SB7293R2 PRE-SB7310R0 INTRCHG AS A SET WITH P/N 3028601		71
- 60D	3029801		.BLADE, HIGH TURBINE ROTOR SEE NOTE 1, 2 USE WITH P/N 3029821 PRE-SB7123R1 PRE-SB7293R0, 1	B H J	NP

CONTINUED

- ITEM NOT ILLUSTRATED

EFF MODEL B JT15D-4 H JT15D-4B(CSNA) J JT15D-4D(Mitsub)	EFF MODEL	EFF MODEL
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Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 60E	3028601		.BLADE, HIGH TURBINE ROTOR SEE NOTE 2 USE WITH P/N 3018821 POST-SB7293R2 POST-SB7310R0	B H J	71
- 60F	3029601		.BLADE, HIGH TURBINE ROTOR SEE NOTE 2 COMPONENT OF P/N 3034721 POST-SB7293R5	B D E F J	71
70	3023411		.DISK, HIGH TURBINE ROTOR INTRCHG WITH P/N 3030911 INTRCHG WITH P/N 3032911		1
- 70A	3030911		.DISK, HIGH TURBINE ROTOR SEE NOTE 1		NP
- 70B	3032911		.DISK, HIGH TURBINE ROTOR SEE NOTE 1		NP
- 80	AN123158		.RIVET, SOLID, UNIVERSAL 0.062 X 0.156 USE 0 TO 10 MAX. POST-SB7395 SELECT AT BALANCING		10
			NOTE 1: FITTED TO A LIMITED NUMBER OF ENGINES, WILL NOT BE SUPPLIED AS A SPARE		
			NOTE 2: SB7293R0 EFFECTIVITY JT115D-1/-1A/-1B-4. SB7293R2 EFFECTIVITY JT15D-4. SB7293R5 EFFECTIVITY JT15D-4/-4D		

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
B JT15D-4	J JT15D-4D(Mitsub)	
D JT15D-4(CSNA)		
E JT15D-4(Aersp)		
F JT15D-4(Mitsub)		
H JT15D-4B(CSNA)		

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Figure 1
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Low Pressure Turbine Rotor Balancing Assembly

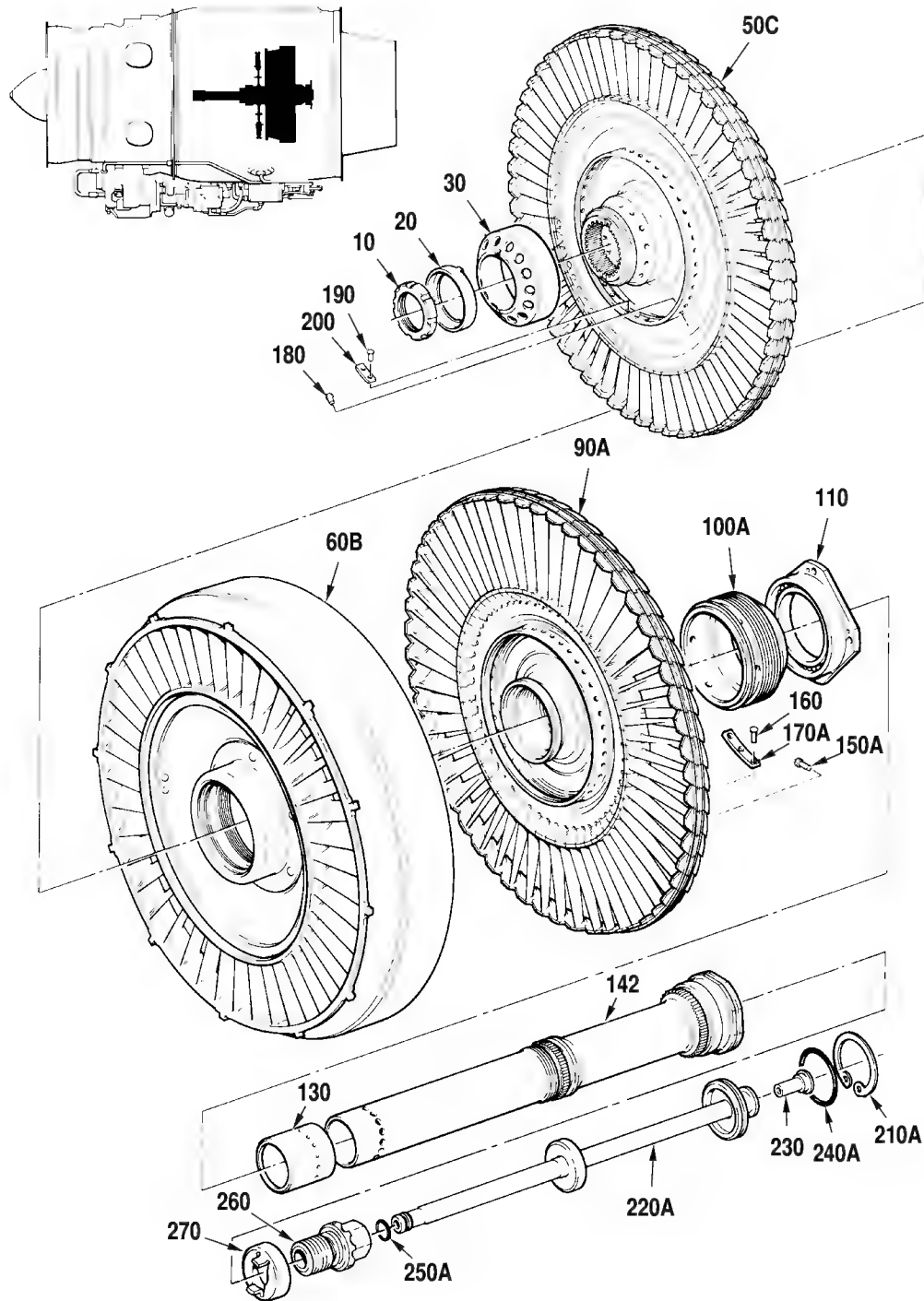
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Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544



Low Pressure Turbine Rotor Balancing Assembly
 Figure 1

C52133A

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Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 1	3018962		LOW PRESSURE TURBINE ROTOR BALANCING ASSEMBLY INTRCHG WITH P/N 3021222	A	REF
- 1A	3021222		LOW PRESSURE TURBINE ROTOR BALANCING ASSEMBLY INTRCHG WITH P/N 3021322	A	REF
- 1B	3021322		LOW PRESSURE TURBINE ROTOR BALANCING ASSY PRE-SB7039 NONINTR WITH P/N 3022422	A	REF
- 1C	3022422		LOW PRESSURE TURBINE ROTOR BALANCING ASSY POST-SB7039 PRE-SB7091 NONINTR WITH P/N 3024932	A	REF
- 2	3022489		LOW PRESSURE TURBINE ROTOR BALANCING ASSY. PRE-SB7067 NONINTR WITH P/N 3024932	B H J	REF
- 2A	3024932		LOW PRESSURE TURBINE ROTOR BALANCING ASSY POST-SB7067 SEE FOR NHA		REF
10	3017271		.NUT, PLAIN, ROUND, PRE-SB7513 TWO-WAY INTRCHG WITH P/N 3118726-01		1
- 10A	3118726-01		.NUT-PLAIN, ROUND 1.812-16UNF X 0.390 POST-SB7513		1
20	3018981		.WASHER, LOCK, LOW TURBINE ROTOR		1
30	3018980		.SEAL, AIR, LOW TURBINE ROTOR		1
- 40	3017269		.COUPLING, SECOND-STAGE ROTOR PRE-SB7039		1
- 50	3015002		.SECOND STAGE LOW PRESSURE TURBINE DISK BALANCING ASSEMBLY INTRCHG WITH P/N 3021202		NP
- 50A	3021202		.SECOND STAGE LOW PRESSURE TURBINE DISK BALANCING ASSEMBLY INTRCHG WITH P/N 3021302		NP
- 50B	3021302		.SECOND STAGE LOW PRESSURE TURBINE DISK BALANCING ASSEMBLY PRE-SB7039 INTRCHG WITH P/N 3022722		NP
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1		
B JT15D-4		
H JT15D-4B(CSNA)		
J JT15D-4D(Mitsub)		

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
50C	3022722		.SECOND STAGE LOW PRESSURE TURBINE DISK BALANCING ASSEMBLY POST-SB7039		NP
- 60	3019963		.THIRD STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY INTRCHG WITH P/N 3021263	A	1
- 60A	3021263		.THIRD STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY PRE-SB7054 NONINTR WITH P/N 3021663	A	1
60B	3021663		.THIRD STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY POST-SB7054 INTRCHG WITH P/N 3030563		1
- 60C	3030563		.THIRD STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY PRE-SB7328 TWO-WAY INTRCHG WITH P/N 3038763 INTRCHG WITH P/N 3038863		1
- 60D	3038863		.THIRD STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY PRE-SB7363 TWO-WAY INTRCHG WITH P/N 3039563		1
- 60E	3038763		.THIRD STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY, POST-SB7328		1
- 60F	3039563		.THIRD STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY, POST-SB7363		1
- 70	3013809		.SEAL, AIR, ROTOR, LOW TURBINE INTERSTAGE PRE-SB7039		1
- 80	3017985		.SPACER LOW TURBINE ROTOR INTERSTAGE PRE-SB7039		1
- 90	3018723		.THIRD STAGE LOW PRESSURE TURBINE DISK BALANCING ASSEMBLY PRE-SB7028 NONINTR WITH P/N 3021223		NP
90A	3021223		.THIRD STAGE LOW PRESSURE TURBINE DISK BALANCING ASSEMBLY POST-SB7028		NP
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL A JT15D-1	EFF MODEL	EFF MODEL
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 100	3014243		.SEAL, AIR, ROTOR, NO 4 BRG HOUSING PRE-SB7112 NONINTR WITH P/N 3029076		1
100A	3029076		.SEAL, AIR, ROTOR, NO. 4 BRG HOUSING POST-SB7112 PRE-SB7251		1
- 100B	3108531-01		.SEAL, AIR, ROTOR, NO. 4 BRG HOUSING POST-SB7251		1
110	3017323		.BEARING, ROLLER INTRCHG WITH P/N 3032634		1
- 110A	3032634		.BEARING OPTION INTRCHG WITH P/N 3101733-01 (IC) CONSISTS OF: ..BEARING-ROLLER, CYLINDRICAL FLANGED 2.3622 X 3.3465 X 0.7087		1
	3017323		..BEARING		AR
	3100636-01		..BEARING		AR
- 110B	3101733-01		.BEARING, ROLLER, CYLINDRICAL INTRCHG WITH P/N 3032659		1
- 110C	3032659		.BEARING OPTION POST-SB7251 (IC) CONSISTS OF: ..BEARING-ROLLER CYLINDRICAL 2.3622 X 3.496 X 0.7095		1
	3101733-01		..BEARING		AR
	3101874-01		..BEARING		AR
- 120	3018964		.SHAFT ASSY, LOW TURBINE, PRE-SB7017 NONINTR WITH P/N 3020963	A	1
- 120A	3020963		.SHAFT ASSY, LOW TURBINE POST-SB7017 PRE-SB7091 NONINTR WITH P/N 3024931	A	1
- 121	3021660		.SHAFT ASSY, LOW TURBINE, PRE-SB7067 NONINTR WITH P/N 3024931	B H J	1
- 121A	3024931		.SHAFT ASSY, LOW TURBINE POST-SB7067 PRE-SB7192 NONINTR WITH P/N 3100531-02		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1		
B JT15D-4		
H JT15D-4B(CSNA)		
J JT15D-4D(Mitsub)		

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Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 121B	3105438-01		.SHAFT ASSY, LOW TURBINE POST-SB7192 NONINTR WITH P/N 3100531-02		1
- 121C	3109322-01		.SHAFT ASSY, LOW TURBINE ROTOR, POST-SB7244		1
- 121D	3100531-02		.SHAFT ASSY, LOW TURBINE ROTOR POST-SB7251 PRE-SB7244 INTRCHG WITH P/N 3109317-02		1
- 121E	3109317-02		.SHAFT ASSY, LOW TURBINE POST-SB7244 PRE-SB7390 TWO-WAY INTRCHG WITH P/N 3117003-01		1
- 121F	3117003-01		.SHAFT ASSY-LOW TURBINE POST-SB7390		1
130	3013995		..SEAL, AIR, NO 3 1/2 BRG REAR PRE-SB7091 NONINTR WITH P/N 3022496	A	1
- 130A	3022496		..SEAL, AIR, NO 3 1/2 BRG		1
- 140	3018963		..SHAFT, LOW TURBINE INTRCHG WITH P/N 3020961	A	1
- 141	3021659		..SHAFT, LOW TURBINE, PRE-SB7067 NONINTR WITH P/N 3020961	B H J	1
142	3020961		..SHAFT, LOW TURBINE POST-SB7067 PRE-SB7192 INTRCHG WITH P/N 3105437-01 NONINTR WITH P/N 3100793-01		1
- 142A	3105437-01		..SHAFT, LOW TURBINE, POST-SB7192 NONINTR WITH P/N 3109321-01 NONINTR WITH P/N 3100793-01		NP
- 142B	3109321-01		..SHAFT, LOW TURBINE POST-SB7244		1
- 142C	3100793-01		..SHAFT, LOW TURBINE POST-SB7251, PRE-SB7244 NONINTR WITH P/N 3109315-01		NP
- 142D	3109315-01		..SHAFT, LOW TURBINE COMPONENT OF P/N 3109317-02 POST-SB7244 PRE-SB7390		NP
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1		
B JT15D-4		
H JT15D-4B(CSNA)		
J JT15D-4D(Mitsub)		

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Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 142E	3116999-01		.SHAFT, LOW TURBINE COMPONENT OF P/N 3117003-01 POST-SB7390		NP
- 150	AN123158		.RIVET, SOLID, UNIVERSAL HEAD SEE NOTE 1 INTRCHG WITH P/N AN123308		4
150A	AN123308		.RIVET, SOLID, UNIVERSAL HEAD SEE NOTE 1		4
160	AN123309		.RIVET, SOLID, UNIVERSAL HEAD SEE NOTE 1		21
- 170	3013807CL		.COUNTERWEIGHT, LOW TURBINE ROTOR SEE NOTE 1		7
	3013807CL1		.COUNTERWEIGHT 0.034 OZ		AR
	3013807CL2		.COUNTERWEIGHT 0.043 OZ		AR
	3013807CL3		.COUNTERWEIGHT 0.053 OZ		AR
	3013807CL4		.COUNTERWEIGHT 0.062 OZ		AR
170A	3022115CL		.COUNTERWEIGHT, LOW TURBINE ROTOR, SEE NOTE 1		7
	3022115CL1		.COUNTERWEIGHT 0.042 OZ		AR
	3022115CL2		.COUNTERWEIGHT 0.055 OZ		AR
	3022115CL3		.COUNTERWEIGHT 0.068 OZ		AR
	3022115CL4		.COUNTERWEIGHT 0.080 OZ		AR
180	AN123308		.RIVET, SOLID, UNIVERSAL HEAD SEE NOTE 1 POST-SB7039		4
190	AN123309		.RIVET, SOLID, UNIVERSAL HEAD SEE NOTE 1 POST-SB7039		21
200	3022115CL		.COUNTERWEIGHT, LOW TURBINE ROTOR, SEE NOTE 1		7
	3022115CL1		.COUNTERWEIGHT 0.042 OZ		AR
	3022115CL2		.COUNTERWEIGHT 0.055 OZ		AR
	3022115CL3		.COUNTERWEIGHT 0.068 OZ		AR
	3022115CL4		.COUNTERWEIGHT 0.080 OZ		AR
- 210	3018974		.RING OPTION USE WITH P/N 3018964 PRE-SB7017 (IC) CONSISTS OF:		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
	3018972		..RING RETAINING 1.812 HOUSING DIA X 0.062		AR
	3018973		..RING		AR
210A	3020965		..RING ..RING .RING OPTION POST-SB7017 (IC) CONSISTS OF: ..RING-RETAINING 1.812 HOUSING DIA X 0.062		1
	3018972		..RING		AR
	3020959		..RING		AR
- 220	3018970		.TUBE ASSY, INTERSHAFT OIL TRANSFER PRE-SB7097 NONINTR WITH P/N 3028116		1
220A	3023058		.TUBE ASSY, INTERSHAFT OIL TRANSFER PRE-SB7097 NONINTR WITH P/N 3028116		1
- 220B	3028116		.TUBE ASSY, INTERSHAFT OIL TRANSFER POST-SB7097 PRE-SB7115 NONINTR WITH P/N 3028116		1
- 220C	3028778		.TUBE ASSY, INTERSHAFT OIL TRANSFER POST-SB7115 PRE-SB7132 NONINTR WITH P/N 3029675		1
- 220D	3029675		.TUBE ASSY, INTERSHAFT OIL TRANSFER POST-SB7132 PRE-JT15D SPB NO.5 INTRCHG WITH P/N 3100876-01 TWO-WAY INTRCHG WITH P/N 3100876-01		1
- 220E	3100876-01		.TUBE ASSY, INTERSHAFT OIL TRANSFER POST-SB7251 PRE-SB7362R2 TWO-WAY INTRCHG WITH P/N 3116868-01		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 220F	3116868-01		.TUBE-INTERSHAFT, OIL TRANSFER, ASSY OF POST-SB7362R2 PRE-SB7452 INTERCHANGEABLE AS IDENTIFIED WITH P/N 3119465-01. REFER TO INTRODUCTION OR APPLICABLE SERVICE BULLETIN. INTERCHANGEABLE AS IDENTIFIED WITH P/N 3119465-01. REFER TO INTRODUCTION OR APPLICABLE SERVICE BULLETIN.		1
- 220G	3119465-01		.TUBE-INTERSHAFT, OIL TRANSFER, ASSY OF POST-SB7452 PRE-SB7530R1 TWO-WAY INTRCHG WITH P/N 3119589-01		1
- 220H	3119589-01		.TUBE-INTERSHAFT, OIL TRANSFER, ASSY OF POST-SB7530R1		1
230	3029570		.NOZZLE, OIL POST-SB7132 PRE-SB7362R2		1
- 230A	DELETED		.NOZZLE, OIL POST-SB7362R2		1
- 240	3019345		.PACKING, PREFORMED PRE-SB7049 NONINTR WITH P/N ST3001-129		1
240A	ST3001-129		.PACKING, PREFORMED POST-SB7049 PRE-SB7183 INTRCHG WITH P/N 3101662-01		1
- 240B	3101662-01		.PACKING, PREFORMED POST-SB7183 INTRCHG WITH P/N ST3086-129		1
- 240C	ST3086-129		.PACKING, PREFORMED		1
- 250	3014222		.PACKING, PREFORMED INTRCHG WITH P/N ST3001-012		1
250A	ST3001-012		.PACKING, PREFORMED INTRCHG WITH P/N AS3209-012		1
- 250B	AS3209-012		.PACKING, PREFORMED PRE-SB7183 INTRCHG WITH P/N 3101661-01		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 1
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 250C	3101661-01		.PACKING, PREFORMED POST-SB7183 INTRCHG WITH P/N ST3086-012		1
250D	ST3086-012		.PACKING PREFORMED POST-SB7183 PRE-SB7452 INTERCHANGEABLE AS IDENTIFIED WITH P/N ST3086-010. REFER TO INTRODUCTION OR APPLICABLE SERVICE BULLETIN.		1
- 250E	ST3086-010		.PACKING-PREFORMED 0.239 X 0.070 PRE-SB7452		2
260	3018959		ATTACHING PARTS BOLT, TURBINE SHAFT, LOCKING INTRCHG WITH P/N 3104389-01		1
- 260A	3104389-01		.BOLT, TURBINE SHAFT LOCKING, POST-SB7226		1
270	3018958		.WASHER, KEY INTRCHG WITH P/N 3029484		1
- 270A	3029484		.WASHER, KEY -----*-----		1
<p><u>NOTE 1:</u> THESE MAXIMUM QUANTITIES FOR RIVETS AND COUNTERWEIGHTS INCLUDE THOSE USED IN ALL PRELIMINARY BALANCING OF COMPONENT ASSEMBLIES. RIVETS AND COUNTERWEIGHTS ADDED OR REMOVED FROM THIS ASSEMBLY AT VARIOUS STAGES OF BALANCING MUST NOT EXCEED STATED MAXIMUM QUANTITIES</p>					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 1
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Third Stage Low Pressure Turbine Disk Balancing Assembly

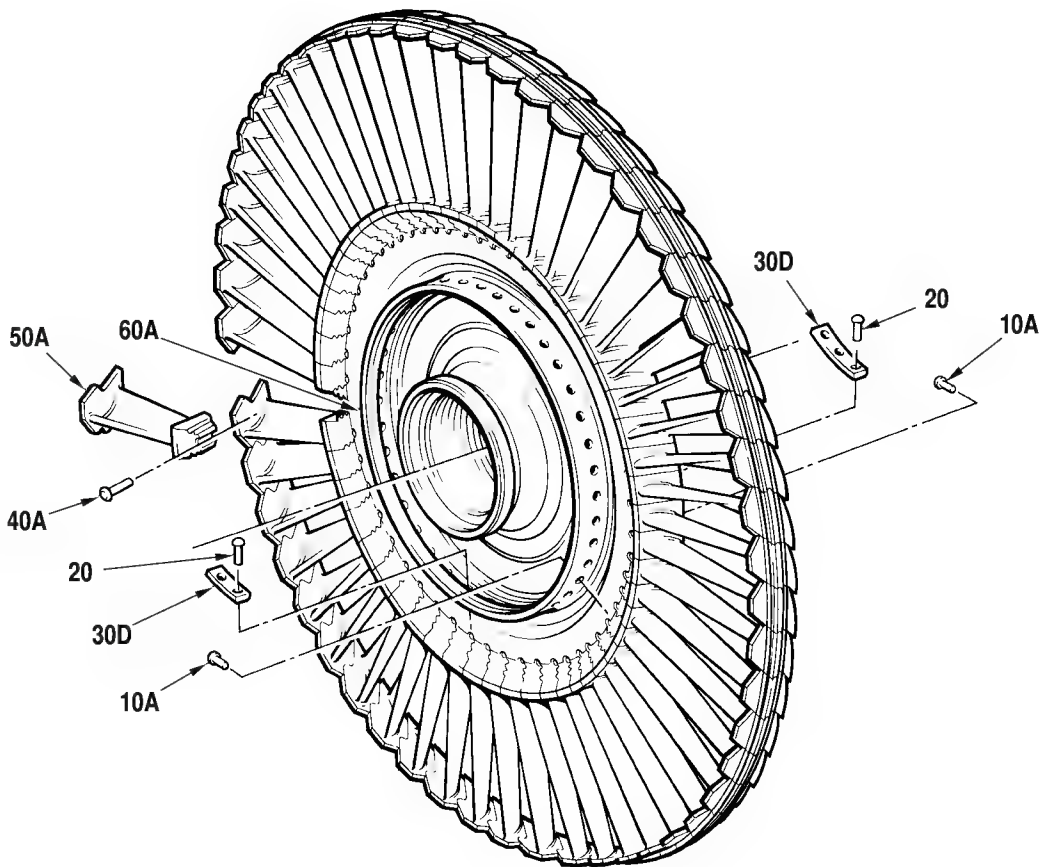
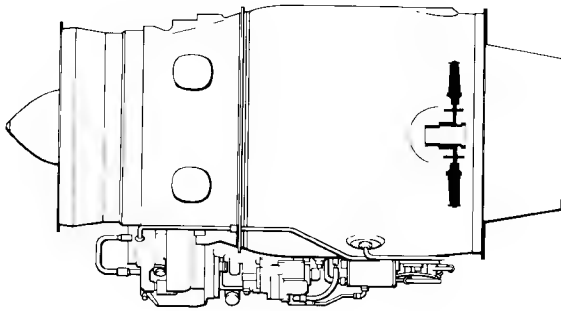
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Figure 2

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544



C52132A

Third Stage Low Pressure Turbine Disk Balancing
Assembly
Figure 2

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Figure 2

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2					
- 1	3018723		THIRD STAGE LOW PRESSURE TURBINE DISK BALANCING ASSEMBLY PRE-SB7028 NONINTR WITH P/N 3021223		REF
- 1A	3021223		THIRD STAGE LOW PRESSURE TURBINE DISK BALANCING ASSEMBLY POST-SB7028 SEE FOR NHA		REF
- 10	AN123158		.RIVET, SOLID, UNIVERSAL HEAD INTRCHG WITH P/N AN123308		8
10A	AN123308		.RIVET, SOLID, UNIVERSAL HEAD		8
20	AN123309		.RIVET, SOLID, UNIVERSAL HEAD		42
30	3013807CL		.COUNTERWEIGHT, LOW TURBINE ROTOR INTRCHG WITH P/N 3022115CL		14
	3013807CL1		.COUNTERWEIGHT 0.034 OZ		AR
	3013807CL2		.COUNTERWEIGHT 0.043 OZ		AR
	3013807CL3		.COUNTERWEIGHT 0.053 OZ		AR
	3013807CL4		.COUNTERWEIGHT 0.062 OZ		AR
30A	3022115CL		.COUNTERWEIGHT, LOW TURBINE ROTOR		7
	3022115CL1		.COUNTERWEIGHT 0.042 OZ		AR
	3022115CL2		.COUNTERWEIGHT 0.055 OZ		AR
	3022115CL3		.COUNTERWEIGHT 0.068 OZ		AR
	3022115CL4		.COUNTERWEIGHT 0.080 OZ		AR
- 40	3018279		.RIVET, TURBINE BLADE, CSK HEAD PRE-SB7028 NONINTR WITH P/N 3020610		55
40A	3020610		.RIVET-TUBULAR, COUNTERSUNK 0.0805 X 0.849 POST-SB7028 PRE-SB7172		55
- 40B	3018344		.RIVET-TUBULAR, COUNTERSUNK 0.0805 X 0.900 POST-SB7172		55
- 50	3016803		.BLADE, LOW TURBINE ROTOR PRE-SB7028 NONINTR WITH P/N 3020703		55
50A	3020703		.BLADE, LOW TURBINE ROTOR POST-SB7028 NONINTR WITH P/N 3105903-01		55
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 2
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2					
- 50B	3105903-01		.BLADE, LOW TURBINE ROTOR POST-SB7202		55
- 60	3018713		.DISK, LOW TURBINE ROTOR PRE-SB7028 NONINTR WITH P/N 3021213		1
60A	3021213		.DISK, LOW TURBINE ROTOR POST-SB7028 NONINTR WITH P/N 3036113		1
- 60B	3036113		.DISK, LOW TURBINE ROTOR POST-SB7244 PRE-SB7488 TWO-WAY INTRCHG WITH P/N 3041593		1
- 60C	3041593		.DISK-LOW TURBINE ROTOR COMPONENT OF P/N 3119522-01 POST-SB7488		1
- 70	3119522-01		.DISK ASSY-LOW TURBINE USE WITH P/N 3041593, 3105903- 01, 3018344 POST-SB7488		1

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

Second Stage Low Pressure Turbine Disk Balancing Assembly

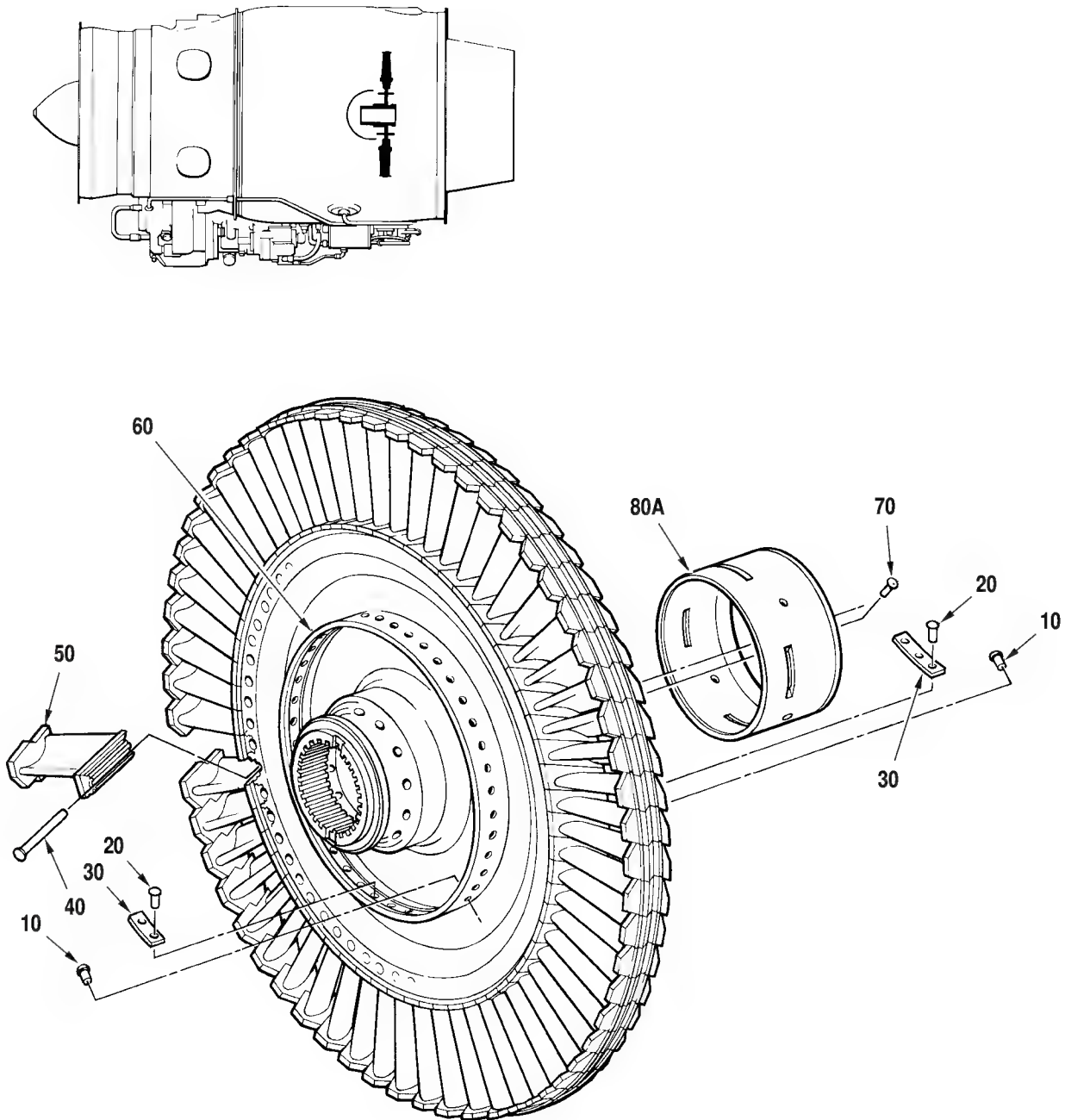
72-50-03

Figure 3

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544



C52131A

Second Stage Low Pressure Turbine Disk Balancing
Assembly
Figure 3

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Figure 3
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
3					
- 1	3022722		SECOND STAGE LOW PRESSURE TURBINE DISK BALANCING ASSEMBLY SEE 72-50-03 FIG. 1 FOR NHA		REF
10	AN123308		.RIVET, SOLID, UNIVERSAL HEAD		8
20	AN123309		.RIVET, SOLID, UNIVERSAL HEAD		42
30	3022115CL		.COUNTERWEIGHT, LOW TURBINE ROTOR		14
	3022115CL1		.COUNTERWEIGHT 0.042 OZ		AR
	3022115CL2		.COUNTERWEIGHT 0.055 OZ		AR
	3022115CL3		.COUNTERWEIGHT 0.068 OZ		AR
	3022115CL4		.COUNTERWEIGHT 0.080 OZ		AR
40	3020610		.RIVET, TURBINE BLADE, CSK HEAD PRE-SB7172		61
- 40A	3018344		.RIVET, TUBULAR, CTSK POST-SB7182		61
50	3022202		.BLADE, LOW TURBINE ROTOR		61
60	3022212		.DISK, LOW TURBINE ROTOR		1
70	3001628		.RIVET, UNIVERSAL HEAD, DR		4
- 80	3022116		.SEAL, AIR, LOW TURBINE, INTERSTAGE, ROTOR PRE-SB7172 NONINTR WITH P/N 3029077		1
80A	3029077		.SEAL, AIR, LOW TURBINE, INTERSTAGE, ROTOR POST-SB7112		1

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

72-50-03
Figure 3
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Second Stage Low Pressure Turbine Stator Assembly

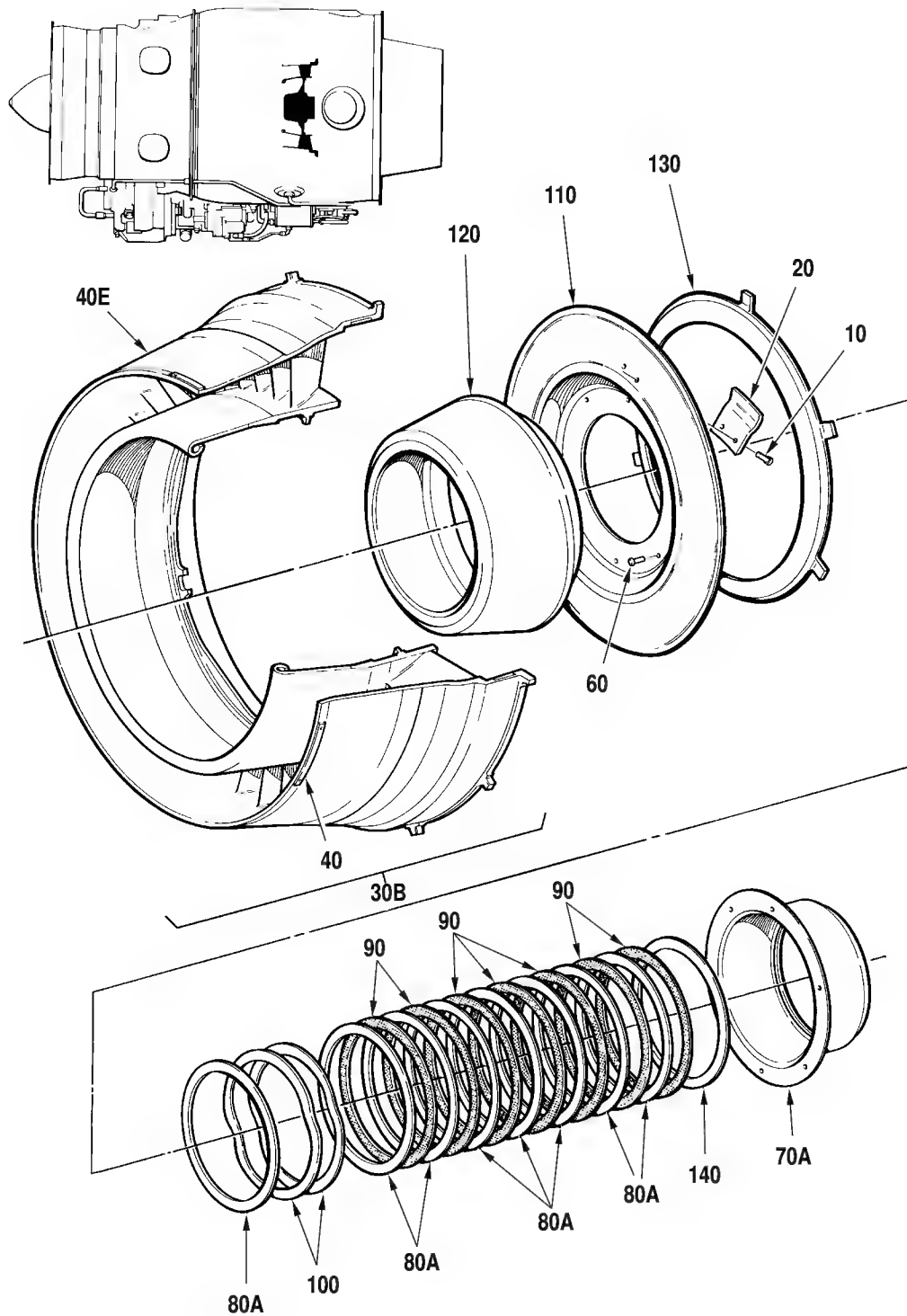
72-50-04

Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544



Second Stage Low Pressure Turbine Stator Assembly
Figure 1

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Figure 1
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1	3020362CL		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY JT15D-1, GEOM AREA SEE 72-00-00 FIG. 1 FOR NHA PRE-SB7004 NONINTR WITH P/N 3021362CL	A	REF
	3020362CL17		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 36.627-36.259 SQ IN		AR
	3020362CL18		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 36.259-36.889 SQ IN		AR
	3020362CL19		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 36.889-37.520 SQ IN		AR
	3020362CL20		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 37.520-38.150 SQ IN		AR
	3020362CL21		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 38.150-38.781 SQ IN		AR
	3020362CL22		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 38.781-39.411 SQ IN		AR
	3020362CL23		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 39.411-40.042 SQ IN		AR
	1A 3021362CL		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY GEOM AREA POST-SB7004 NONINTR WITH P/N 3020862CL		REF
	3021362CL17		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY 35.627-36.259 SQ IN		AR
	3021362CL18		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY 36.259-36.889 SQ IN		AR
	3021362CL19		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY 36.889-37.520 SQ IN		AR
	3021362CL20		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY 37.520-38.150 SQ IN		AR
	CONTINUED				

- ITEM NOT ILLUSTRATED

EFF MODEL A JT15D-1	EFF MODEL	EFF MODEL

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Figure 1
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1	3021362CL21		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY 38.150-38.781 SQ IN		AR
	3021362CL22		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY 38.781-39.411 SQ IN		AR
	3021362CL23		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY 39.411-40.042 SQ IN		AR
1B	3020862CL		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY GEOM AREA, PRE-SB7033 NONINTR WITH P/N 3021762CL		REF
	3020862CL17		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 35.627-36.259 SQ IN		REF
	3020862CL18		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 36.259-36.889 SQ IN		REF
	3020862CL19		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 36.889-37.520 SQ IN		AR
	3020862CL20		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 37.520-38.150 SQ IN		AR
	3020862CL21		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 38.150-38.781 SQ IN		AR
	3020862CL22		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 38.781-39.411 SQ IN		AR
	3020862CL23		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY 39.411-40.042 SQ IN		AR
10	AN123336		.RIVET, SOLID, UNIVERSAL HEAD IF NECESSARY, USE RIVETS OF SAME DIA AND SERIES BUT OF DIFFERENT LENGTHS	A	6
20	3019431		.BRACKET, LOW TURBINE STATOR	A	3
30	3020262CL		.TURBINE STATOR SUBASSY, LOW PRE-SB7004 NONINTR WITH P/N 3021262CL	A	NP
	3021262CL		.TURBINE STATOR SUBASSY, LOW, POST-SB7004 INTRCHG WITH P/N 3020762CL	A	NP
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL A JT15D-1	EFF MODEL	EFF MODEL

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Figure 1
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1	3020762CL		.TURBINE STATOR SUBASSY LOW, POST-SB7033 PRE-SB7033 NONINTR WITH P/N 3021662CL	A	NP
40	3020950		..STRIP SEGMENT, TURBINE STATOR	A	3
40E	3023801		..DUCT LOW TURBINE STATOR, OUTER USE WITH P/N 3020762 INTRCHG WITH P/N 3020437	A	NP
- 40F	3020437		..DUCT, LOW TURBINE STATOR, OUTER	A	NP
- 45	3031379		..DUCT ASSY, LOW TURBINE STATOR OUTER REPAIR PART		1
- 50	3015386		..BAFFLE ASSY, TURBINE INTERSTAGE POST-SB7004 INTRCHG WITH P/N 3020338	A	1
- 50A	3020338		..BAFFLE ASSY, TURBINE INTERSTAGE SEE NOTE 1 PRE-SB7033 NONINTR WITH P/N 3021548	A	1
60	AN123335		..RIVET, SOLID, UNIVERSAL HEAD IF NECESSARY, USE RIVETS OF SAME DIA AND SERIES BUT OF DIFFERENT LENGTHS	A	6
- 70	3013788		..HOUSING, LOW TURBINE STATOR, AIR SEAL INTRCHG WITH P/N 3020336	A	1
70A	3020336		..HOUSING, LOW TURBINE STATOR, AIR SEAL	A	1
- 80	3013789		..SPACER, LOW TURBINE STATOR, AIR SEAL INTRCHG WITH P/N 3020337	A	8
80A	3020337		..SPACER, LOW TURBINE STATOR, AIR SEAL	A	8
90	3013792		..SEAL, AIR, LOW TURBINE STATOR	A	7
100	3013793		..WASHER, SPRING TENSION	A	2
110	3013784		..BAFFLE, TURBINE INTERSTAGE	A	NP
120	3013785		..SEAL, AIR, INTERSTAGE BAFFLE, STATOR	A	NP
130	3015387		..SUPPORT, TURBINE INTERSTAGE BAFFLE	A	NP
140	3020673		..SPACER, LOW TURBINE STATOR USE WITH P/N 3020338	A	1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL A JT15D-1	EFF MODEL	EFF MODEL

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Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			NOTE 1: SEE FIGURE 1A FOR BREAKDOWN OF POST-SB7033 BAFFLE ASSY, TURBINE INTERSTAGE			

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

Second Stage Low Pressure Turbine Stator Assy

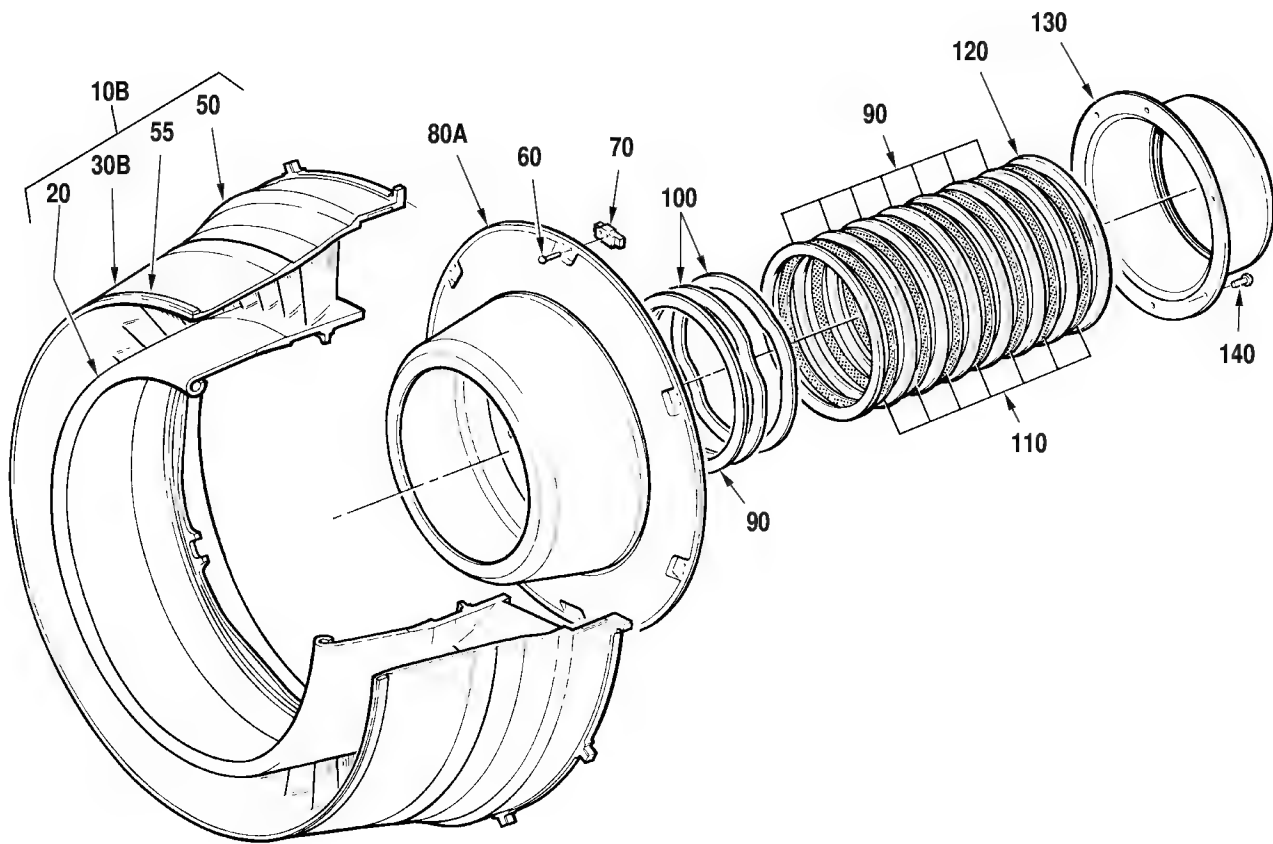
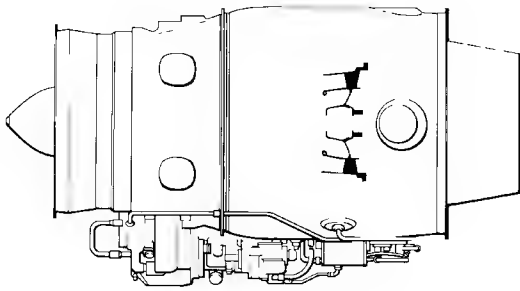
72-50-04

Figure 2

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
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Second Stage Low Pressure Turbine Stator Assy
Figure 2

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Figure 2
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2			1234567		
- 1	3021762		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY SEE 72-00-50 FIG. 1 FOR NHA SEE NOTE 3 POST-SB7033 POST-SB7116 INTRCHG WITH P/N 3029562 INTRCHG WITH P/N 3031062	A C G	1
- 1A	3029562		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY SEE 72-00-00 FIG. 1 FOR NHA SEE NOTE 3 PRE-SB7116 INTRCHG WITH P/N 3030662	A C G	1
- 1B	3031062		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY, SEE NOTE 1 AND 3	A C G	NP
- 1E	3021762		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY SEE 72-00-00 FIG. 1 FOR NHA SEE NOTE 3 INTRCHG WITH P/N 3026562	B H J	1
- 1F	3026562		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY SEE 72-00-00 FIG. 1 FOR NHA PRE-SB7321R2 SEE NOTE 3 INTRCHG WITH P/N 3029762 TWO-WAY INTRCHG WITH P/N 01R3026562	B H J	1
- 1G	3029762		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY SEE 72-00-00 FIG. 1 FOR NHA PRE-SB7321R2 SEE NOTE 3 INTRCHG WITH P/N 3031162 TWO-WAY INTRCHG WITH P/N 01R3029762	B H J	1
- 1H	3031162		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY SEE NOTE 1, 3 INTRCHG WITH P/N 3030462	B H J	NP
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1	J JT15D-4D(Mitsub)	
B JT15D-4		
C JT15D-1A(CSNA)		
G JT15D-1B(CSNA)		
H JT15D-4B(CSNA)		

72-50-04
Figure 2
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2			1234567		
- 1J	3030462		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY SEE NOTE 3 PRE-SB7321R2 NONINTR WITH P/N 3030662 TWO-WAY INTRCHG WITH P/N 01R3030462	B H J	1
- 1K	3030662		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY PRE-SB7356 TWO-WAY INTRCHG WITH P/N 3044362 SEE 72-00-00 FIG. 1 FOR NHA	B H J	1
- 1L	3031862		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY SEE 72-00-00 FIG. 1 FOR NHA PRE-SB7321R2 PRE-SB7356 POST-SB7116 INTRCHG WITH P/N 3033062 TWO-WAY INTRCHG WITH P/N 3044362 TWO-WAY INTRCHG WITH P/N 3048562		1
- 1M	3033062		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY PRE-SB7321R2 PRE-SB7356 SEE 72-00-00 FIG. 1 FOR NHA INTRCHG WITH P/N 3030962 TWO-WAY INTRCHG WITH P/N 3044362 TWO-WAY INTRCHG WITH P/N 3048262		1
- 1N	3030962		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY PRE-SB7321R2 PRE-SB7356 SEE 72-00-00 FIG. 1 FOR NHA INTRCHG WITH P/N 3034062 TWO-WAY INTRCHG WITH P/N 3044362 TWO-WAY INTRCHG WITH P/N 3048062		1
- 1P	3034362		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY PRE-SB7321R2 PRE-SB7356 TWO-WAY INTRCHG WITH P/N 3048162 TWO-WAY INTRCHG WITH P/N 3048162 SEE 72-00-00 FIG. 1 FOR NHA SEE NOTE 2		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL B JT15D-4 H JT15D-4B(CSNA) J JT15D-4D(Mitsub)	EFF MODEL	EFF MODEL
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Figure 2
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2			1234567		
- 1R	3034062		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY PRE-SB7321R2 PRE-SB7356 SEE 72-00-00 FIG. 1 FOR NHA INTRCHG WITH P/N 3044262CL TWO-WAY INTRCHG WITH P/N 3034362 TWO-WAY INTRCHG WITH P/N 3047962		1
- 1S	3044262CL		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY, SEE 72-00-00 FIG. 1 FOR NHA PRE-SB7321R2 PRE-SB7356 TWO-WAY INTRCHG WITH P/N 3044362 TWO-WAY INTRCHG WITH P/N 3047862		1
	3044262CL3900		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY INTRCHG WITH P/N 3044362CL		AR
- 1T	3044362CL		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY SEE 72-00-00 FIG. 1 FOR NHA PRE-SB7321R2 PRE-SB7426 POST-SB7356 TWO-WAY INTRCHG WITH P/N 3041592		1
	3044362CL3900		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY INTRCHG WITH P/N 3047562		AR
- 1U	3047562		SECOND STAGE LOW PRESSURE TURBINE STATOR ASSY SEE 72-00-00 FIG. 1 FOR NHA REWORKED FROM P/N 3044362 POST-SB7321 PRE-SB7426 TWO-WAY INTRCHG WITH P/N 3041592	A B C G J	1
- 1V	3041592		TURBINE STATOR-LOW, ASSY OF POST-SB7426		1
- 1W	01R3026562		TURBINE STATOR-LOW, ASSY OF REWORKED FROM P/N 3026562 POST-SB7321R2		1
- 1X	01R3029762		TURBINE STATOR-LOW, ASSY OF REWORKED FROM P/N 3029762 POST-SB7321R2		1
- 1Y	01R3030462		TURBINE STATOR-LOW, ASSY OF REWORKED FROM P/N 3030462 POST-SB7321R2		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1		
B JT15D-4		
C JT15D-1A(CSNA)		
G JT15D-1B(CSNA)		
J JT15D-4D(Mitsub)		

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Figure 2
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2			1234567		
- 1Z	3048562		TURBINE STATOR-LOW, ASSY OF REWORKED FROM P/N 3031862 POST-SB7321R2		1
- 1Y	3048262		TURBINE STATOR-LOW, ASSY OF REWORKED FROM P/N 3033062 POST-SB7321R2		1
- 1Y	3048062		TURBINE STATOR-LOW, ASSY OF REWORKED FROM P/N 3030962 POST-SB7321R2		1
- 1Z	3047962		TURBINE STATOR-LOW, ASSY OF REWORKED FROM P/N 3034062 POST-SB7321R2		1
- 1AA	3048162		TURBINE STATOR-LOW, ASSY OF REWORKED FROM P/N 3034362 POST-SB7321R2		1
- 1AB	3047862		TURBINE STATOR-LOW, ASSY OF REWORKED FROM P/N 3044262 POST-SB7321R2		1
- 1AC	3047562		TURBINE STATOR-LOW, ASSY OF REWORKED FROM P/N 3044362 POST-SB7321R2		1
- 10	3021662		.TURBINE STATOR, LOW, ASSY OF COMPONENT OF P/N 3021762	A C G	NP
- 10A	3029362		.TURBINE STATOR, LOW, ASSY OF COMPONENT OF P/N 3029562	A C G	NP
10B	3021662CL		.TURBINE STATOR, LOW, ASSY OF COMPONENT OF P/N 3021762	B H J	NP
- 10C	3024962		.TURBINE STATOR, LOW, ASSY OF COMPONENT OF P/N 3026562	B H J	NP
- 10D	3029662		.TURBINE STATOR, LOW, ASSY OF COMPONENT OF P/N 3029762	B H J	NP
- 10E	3030562		.TURBINE STATOR, LOW, ASSY OF COMPONENT OF P/N 3030462	B H J	NP
- 10F	3030762		.TURBINE STATOR, LOW, ASSY OF COMPONENT OF P/N 3030662 POST-SB7122		NP
- 10G	3031762		.TURBINE STATOR, LOW, ASSY OF COMPONENT OF P/N 3031862		NP
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1	J JT15D-4D(Mitsub)	
B JT15D-4		
C JT15D-1A(CSNA)		
G JT15D-1B(CSNA)		
H JT15D-4B(CSNA)		

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Figure 2

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2					
- 10H	3032962		.TURBINE STATOR, LOW, ASSY OF COMPONENT OF P/N 3033062		NP
10J	3034162		.TURBINE STATOR, LOW, ASSY OF COMPONENT OF P/N 3034062 INTRCHG WITH P/N 3044162CL		NP
- 10K	3044162CL		.TURBINE STATOR, LOW, ASSY COMPONENT OF P/N 3044262CL INTRCHG WITH P/N 3044462CL		NP
- 10L	3044462CL		.TURBINE STATOR, LOW, ASSY COMPONENT OF P/N 3044362CL PRE-SB7426 NOT INTR WITH P/N 3041582		NP
- 10M	3041582		.TURBINE STATOR-LOW, ASSY OF POST-SB7426		1
20	3020436		..DUCT, LOW TURBINE STATOR, INNER INTRCHG WITH P/N 3112249-01		NP
- 20A	3112249-01		..DUCT, LOW TURBINE STATOR COMPONENT OF P/N 3044162CL		NP
- 30	3023801		..DUCT, LOW TURBINE STATOR, OUTER COMPONENT OF P/N 3031379 INTRCHG WITH P/N 3020437		NP
- 30A	3020437		..DUCT, LOW TURBINE STATOR, OUTER COMPONENT OF P/N 3024962 INTRCHG WITH P/N 3029278		NP
30B	3029278		..DUCT, LOW TURBINE STATOR, OUTER COMPONENT OF P/N 3031762 INTRCHG WITH P/N 3037377		NP
- 30C	3037377		..DUCT, LOW TURBINE STATOR OUTER COMPONENT OF P/N 3044462CL		NP
- 40	3020950		..STRIP SEGMENT, TURBINE STATOR COMPONENT OF P/N 3021662, 3029362, 3024962, 3029662, 3021662		3
50	3024952		..VANE RING, LOW TURBINE COMPONENT OF P/N 3024962, 3029662, 3030562	B H J	NP
- 50A	3019752		..VANE RING, LOW TURBINE COMPONENT OF P/N 3021662, 3029362, 3030762, 3031762		NP
- 50B	3031552		..VANE RING, LOW TURBINE COMPONENT OF P/N 3032962		NP

CONTINUED

- ITEM NOT ILLUSTRATED

EFF MODEL B JT15D-4 H JT15D-4B(CSNA) J JT15D-4D(Mitsub)	EFF MODEL	EFF MODEL
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Figure 2

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2			1234567		
- 50C	3033152		..VANE RING, LOW TURBINE COMPONENT OF P/N 3034162 INTRCHG WITH P/N 3037752		NP
- 50D	3037752		..VANE RING, LOW TURBINE COMPONENT OF P/N 3044162CL		NP
55	3031059		..STIFFENER, RING, TURBINE STATOR INTRCHG WITH P/N 3037378		NP
- 55A	3037378		..RIM, LOW TURBINE STATOR, OUTER COMPONENT OF P/N 3044462CL PRE-SB7426		NP
- 55B	3119475-01		..RIM-LOW TURBINE STATOR POST-SB7426		1
60	AN123321		..RIVET, SOLID, UNIVERSAL HEAD IF NECESSARY USE RIVETS OF SAME DIA AND SERIES BUT OF DIFFERENT LENGTHS		12
70	3021546		..LUG, LOCATING, INTERSTAGE BAFFLE INTRCHG WITH P/N 3030491		6
- 70A	3030491		..LUG, LOCATING, INTERSTAGE BAFFLE COMPONENT OF P/N 3030962		6
- 80	3021548		..BAFFLE, TURBINE, INTERSTAGE PRE-SB7116 INTRCHG WITH P/N 3030404		1
80A	3030404		..BAFFLE, TURBINE, INTERSTAGE POST-SB7116 INTRCHG WITH P/N 3030490		1
- 80B	3030490		..BAFFLE, TURBINE, INTERSTAGE COMPONENT OF P/N 3030962		1
90	3020337		..SPACER, LOW TURBINE STATOR, AIR SEAL INTRCHG WITH P/N 3030493		8
- 90A	3030493		..SPACER, LOW TURBINE STATOR, AIR SEAL COMPONENT OF P/N 3030962 PRE-SB7409 TWO-WAY INTRCHG WITH P/N 3040676		8
- 90B	3040676		..SPACER, LOW TURBINE STATOR, AIR SEAL POST-SB7409		8
	3040676CL1		...SPACER, 0.064 - 0.067		AR
	3040676CL2		...SPACER, 0.054 - 0.057		AR

CONTINUED

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 2

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2					
100	3013793		..WASHER, SPRING TENSION PRE-SB7321 INTRCHG WITH P/N 3114786-01		2
- 100A	3114786-01		..WASHER, SPRING TENSION COMPONENT OF P/N 3047562 POST-SB7321		1
110	3013792		..SEAL, AIR, LOW TURBINE STATOR INTRCHG WITH P/N 3030494		7
- 110A	3030494		..SEAL, AIR, LOW TURBINE STATOR COMPONENT OF P/N 3030962		7
120	3020673		..SPACER, LOW TURBINE STATOR, AIR SEAL INTRCHG WITH P/N 3030492		1
- 120A	3030492		..SPACER, LOW TURBINE STATOR, AIR SEAL COMPONENT OF P/N 3030962		1
130	3021549		..HOUSING, LOW TURBINE STATOR, AIR SEAL INTRCHG WITH P/N 3030495		1
- 130A	3030495		..HOUSING, LOW TURBINE STATOR, AIR SEAL COMPONENT OF P/N 3030962		1
140	AN123335		..RIVET, SOLID, UNIVERSAL HEAD, IF NECESSARY IF NECESSARY USE RIVETS OF SAME DIA AND SERIES BUT OF DIFFERENT LENGTHS		6
- 150	3031379		..DUCT, LOW TURBINE STATOR, OUTER POST-SB7116 REPAIR PART ONLY		1
			NOTE 1: REWORKED PARTS, NOT SUPPLIED AS SPARES		
			NOTE 2: FITTED TO A LIMITED NUMBER OF ENGINES, WILL NOT BE SUPPLIED AS A SPARE		
			NOTE 3: P/N 3031379 DUCT ASSY MAY BE USED TO REPAIR THE STATOR ASSEMBLES		

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

72-50-04
Figure 2
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Third Stage Low Pressure Turbine Stator Assembly

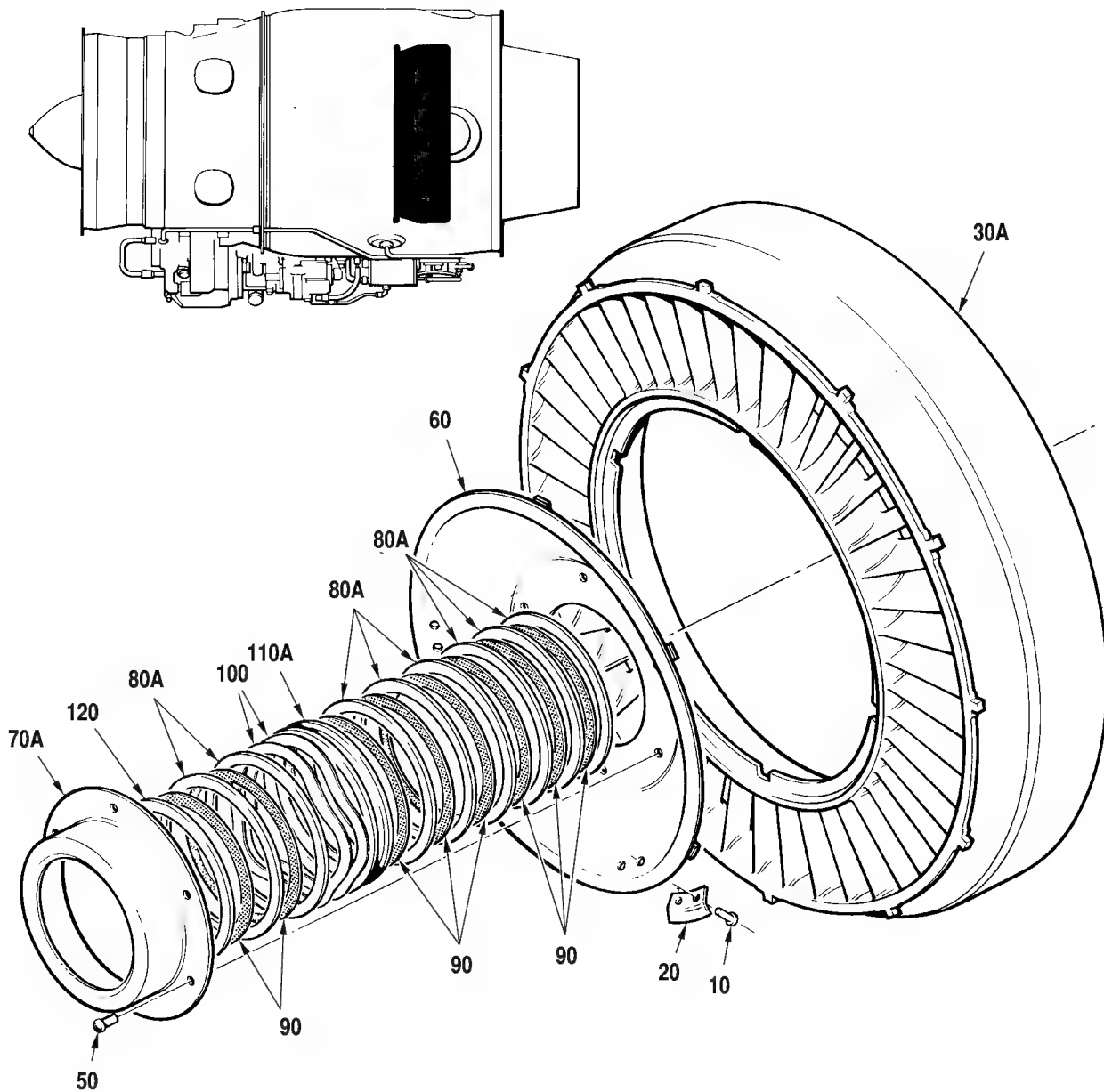
72-50-05

Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544



Third Stage Low Pressure Turbine Stator Assembly
Figure 1

PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 1			THIRD STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY SEE 72-50-03 FIG. 1 FOR NHA	A	REF
10	AN123335		.RIVET, SOLID, UNIVERSAL HEAD IF NECESSARY, USE RIVETS OF SAME DIA AND SERIES BUT OF DIFFERENT LENGTHS	A	6
20	3019430		.BRACKET, LOW TURBINE STATOR	A	3
- 30	3019753		.VANE RING, LOW TURBINE INTRCHG WITH P/N 3021253	A	1
30A	3021253		.VANE RING, LOW TURBINE	A	1
- 40	3015389		.BAFFLE ASSY, LOW TURBINE, INTERSTAGE POST-SB7012, POST-SB7054 PRE-SB7054 NONINTR WITH P/N 3021550	A	1
- 40A	3020342		.BAFFLE ASSY, LOW TURBINE, INTERSTAGE POST-SB7012 POST-SB7054 PRE-SB7054 NONINTR WITH P/N 3021550	A	1
50	AN123335		..RIVET, SOLID, UNIVERSAL HEAD IF NECESSARY, USE RIVETS OF SAME DIA AND SERIES BUT OF DIFFERENT LENGTHS	A	6
60	3013794		..BAFFLE, LOW TURBINE, INTERSTAGE	A	NP
- 70	3013795		..HOUSING, LOW TURBINE STATOR, AIR SEAL PRE-SB7012 NONINTR WITH P/N 3020339	A	1
70A	3020339		..HOUSING, LOW TURBINE STATOR, AIR SEAL POST-SB7012, POST-SB7054 NONINTR WITH P/N 3021551	A	1
- 80	3013789		..SPACER, LOW TURBINE STATOR AIR SEAL POST-SB7012 NONINTR WITH P/N 3020337	A	8
80A	3020337		..SPACER, LOW TURBINE STATOR AIR SEAL POST-SB7012	A	8
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL A JT15D-1	EFF MODEL	EFF MODEL

72-50-05
Figure 1
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1234567					
1					
90	3013792		..SEAL, AIR, LOW TURBINE STATOR	A	8
100	3013793		..WASHER, SPRING TENSION 3.850 X 0.160 X 0.008	A	2
- 110	3013818		..SPACER, LOW TURBINE STATOR AIR SEAL NONINTR WITH P/N 3020340	A	1
110A	3020340		..SPACER, LOW TURBINE STATOR AIR SEAL	A	1
120	3020673		..SPACER, LOW TURBINE STATOR AIR SEAL POST-SB7012	A	1

- ITEM NOT ILLUSTRATED

EFF MODEL A JT15D-1	EFF MODEL	EFF MODEL
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Third Stage Low Pressure Turbine Stator Assy

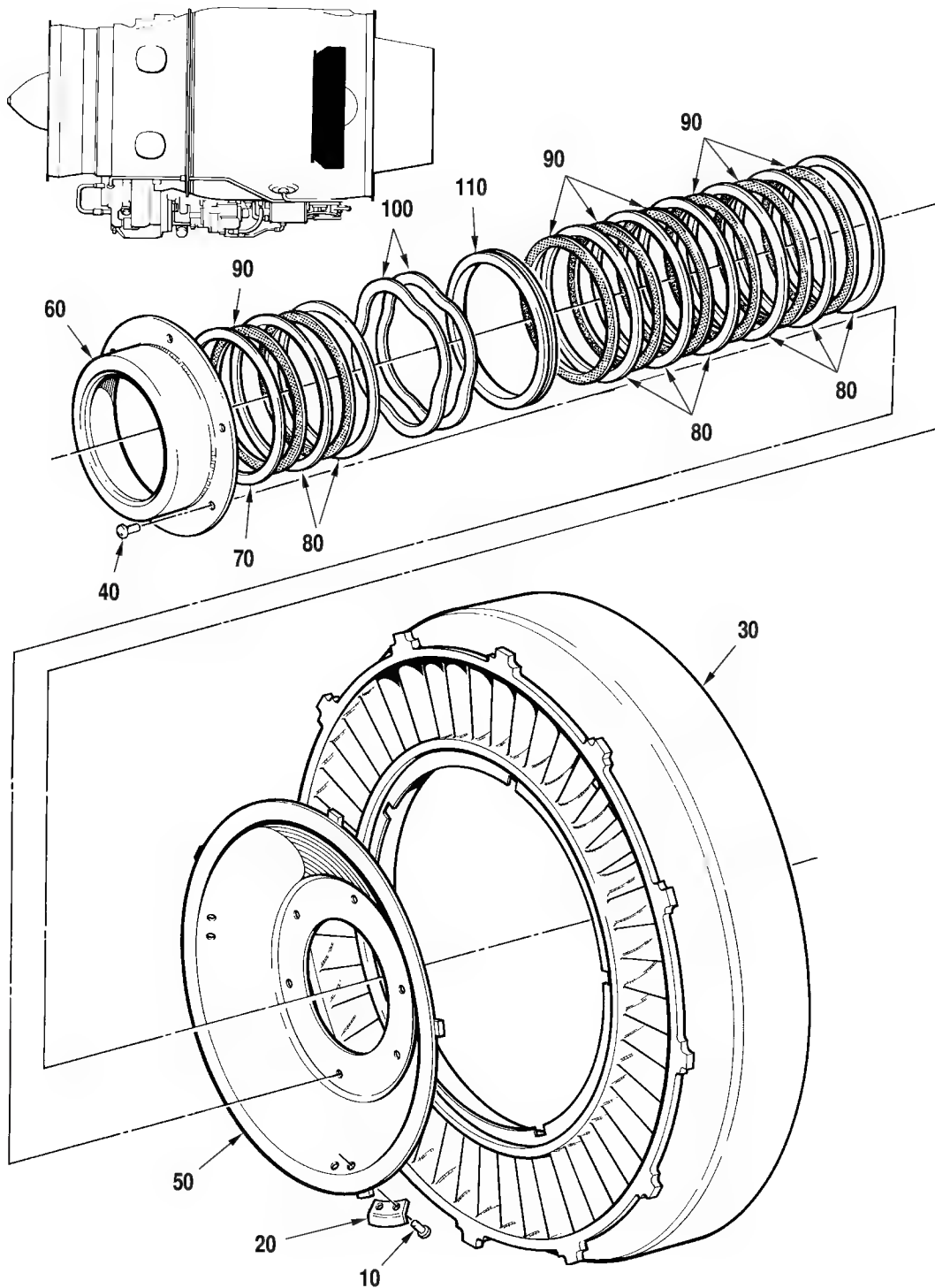
72-50-05

Figure 2

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544



Third Stage Low Pressure Turbine Stator Assy
Figure 2

C52130

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Figure 2

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2					
- 1	3021663		THIRD STAGE LOW PRESSURE TURBINE STATOR ASSY SEE 72-50-03 FIG. 1 FOR NHA POST-SB7054 INTRCHG WITH P/N 3030563		REF
- 1A	3030563		THIRD STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY POST-SB7328 SEE 72-50-03 FIG. 1 FOR NHA INTRCHG WITH P/N 3038863		REF
- 1B	3038863		THIRD STAGE LOW PRESSURE TURBINE STATOR ASSEMBLY POST-SB7328 SEE 72-50-03 FIG. 1 FOR NHA		REF
10	AN123321		.RIVET, SOLID, UNIVERSAL HEAD IF NECESSARY, USE RIVETS OF SAME DIA AND SERIES BUT OF DIFFERENT LENGTHS		12
20	3021546		.LUG, LOCATING, INTERSTAGE BAFFLE COMPONENT OF P/N 3021663 INTRCHG WITH P/N 3030491		6
- 20A	3030491		.LUG, LOCATING, INTERSTAGE BAFFLE COMPONENT OF P/N 3030563		6
30	3021553		.VANE RING, LOW TURBINE PRE-SB7363 SEE NOTE 1		1
- 30A	3039553		.VANE RING, LOW TURBINE POST-SB7363		1
40	AN123335		.RIVET, SOLID, UNIVERSAL HEAD IF NECESSARY, USE RIVETS OF SAME DIA AND SERIES BUT OF DIFFERENT LENGTHS		6
50	3021550		.BAFFLE, TURBINE INTERSTAGE COMPONENT OF P/N 3021663 INTRCHG WITH P/N 3030485		1
- 50A	3030485		.BAFFLE, TURBINE INTERSTAGE COMPONENT OF P/N 3030563		1
60	3021551		.HOUSING, LOW TURBINE STATOR, AIR SEAL COMPONENT OF P/N 3021663 INTRCHG WITH P/N 3030484		1
- 60A	3030484		.HOUSING, LOW TURBINE STATOR COMPONENT OF P/N 3030563		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

72-50-05
Figure 2
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2					
70	3020673		.SPACER, LOW TURBINE STATOR AIR SEAL COMPONENT OF P/N 3021663 INTRCHG WITH P/N 3030492		1
- 70A	3030492		.SPACER, LOW TURBINE STATOR AIR SEAL COMPONENT OF P/N 3030563		1
80	3020337		.SPACER, LOW TURBINE STATOR AIR SEAL COMPONENT OF P/N 3021663 INTRCHG WITH P/N 3030493		8
- 80A	3030493		.SPACER, LOW TURBINE STATOR AIR SEAL COMPONENT OF P/N 3030563 PRE-SB7409 TWO-WAY INTRCHG WITH P/N 3040676		8
- 80B	3040676		.SPACER, LOW TURBINE STATOR AIR SEAL POST-SB7409		8
	3040676CL		..SPACER, 0.064 - 0.067		AR
	3040676CL		..SPACER, 0.054 - 0.057		AR
90	3013792		.SEAL, AIR, LOW TURBINE STATOR COMPONENT OF P/N 3021663 INTRCHG WITH P/N 3030494		8
- 90A	3030494		.SEAL, AIR, LOW TURBINE STATOR COMPONENT OF P/N 3030563		8
100	3013793		.WASHER, SPRING TENSION 3.850 X 0.160 X 0.008 INTRCHG WITH P/N 3114786-01		2
- 100A	3114786-01		.WASHER, SPRING TENSION, COMPONENT OF P/N 3038863		1
110	3020340		.SPACER, LOW TURBINE STATOR AIR SEAL COMPONENT OF P/N 3021663 INTRCHG WITH P/N 3030483		1
- 110A	3030483		.SPACER, LOW TURBINE STATOR AIR SEAL COMPONENT OF P/N 3030563		1
			NOTE 1: OLD PART MAY BE REWORKED TO THE NEW CONFIGURATION		

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

72-50-05
Figure 2
Page 4
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Exhaust Duct & No. 4 Bearing Housing Assembly

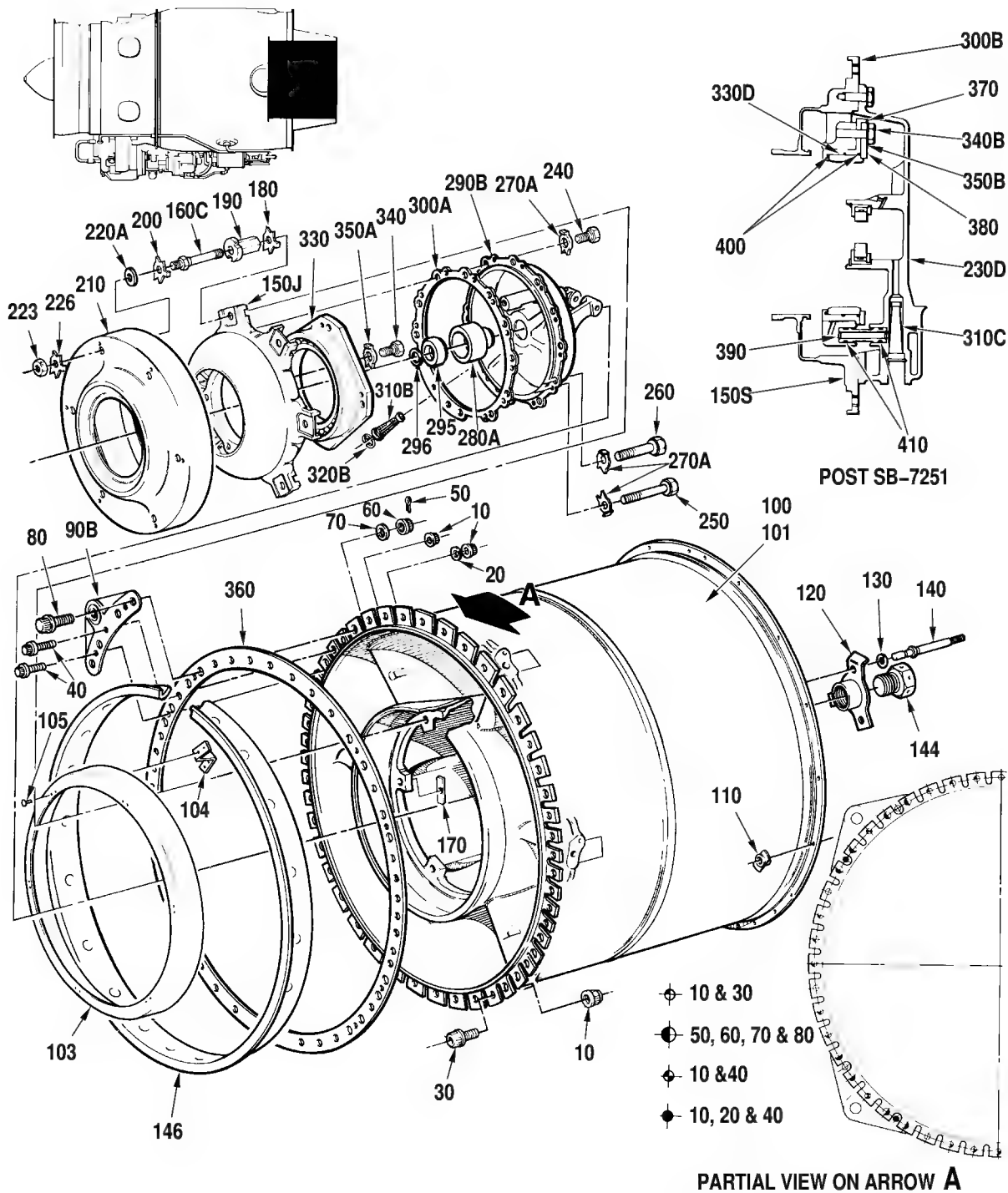
72-50-06

Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544



Exhaust Duct & No. 4 Bearing Housing Assembly
 Figure 1

C52134G
72-50-06
Figure 1
 Page 2
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 1			EXHAUST DUCT & NO. 4 BEARING HOUSING ASSEMBLY SEE 72-00-50 FIG. 1 FOR NHA		REF
10	3012414		.NUT OPTION (IC) SEE TABLE FOR OPTIONAL PART NUMBERS		29
20	3019130		.SPACER, FLAT		4
30	MS9556-07		.BOLT, MACHINE, DBL HEX, PRE-SB7182 NONINTR WITH P/N MS9696-07		21
- 30A	MS9696-07		.BOLT, MACHINE, DBL HEX, POST-SB7182 PRE-SB7425		21
- 30B	DELETED		.BOLT, MACHINE, DBL HEX, POST-SB7425		21
40	MS9556-11		.BOLT, MACHINE, DBL HEX, PRE-SB7182 NONINTR WITH P/N MS9696-11		8
- 40A	MS9696-11		.BOLT, MACHINE, DBL HEX, POST-SB7182		8
50	MS9245-26		.PIN, COTTER		16
60	3013017		.NUT, CASTELLATED, DBL HEX,		16
70	MS9320-10		.WASHER, FLAT		16
80	3019129		.BOLT, DRILLED, DBL HEX,		16
- 90	3019128		.BRACKET ASSY, REAR ENGINE MOUNT INTRCHG WITH P/N 3021046		REF
- 90A	3021046		.BRACKET ASSY, REAR ENGINE MOUNT INTRCHG WITH P/N 3021996		REF
90B	3021996		.BRACKET ASSY, REAR ENGINE MOUNT SEE 72-70-04 FIG. 1 FOR NHA PRE-SB7438 TWO-WAY INTRCHG WITH P/N 3119426-01		REF
- 90C	3119426-01		.BRACKET ASSY-REAR ENGINE MOUNT POST-SB7438		REF
- 100	3019199		.DUCT ASSY, TURBINE EXHAUST PRE-SB7025 NONINTR WITH P/N 3027945	A C E G	1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1		
C JT15D-1A(CSNA)		
E JT15D-4(Aerosp)		
G JT15D-1B(CSNA)		

72-50-06
Figure 1
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 100A	3022027		. DUCT ASSY, TURBINE EXHAUST POST-SB7025 PRE-SB7064 NONINTR WITH P/N 3027163	A C E G	1
- 100B	3024078		. DUCT ASSY, TURBINE EXHAUST PRE-SB7064 NONINTR WITH P/N 3027163	A C E G	1
- 100C	3027159		. DUCT ASSY, TURBINE EXHAUST POST-SB7064 INTRCHG WITH P/N 3027169	A C E G	1
- 100D	3027945		. DUCT ASSY, TURBINE EXHAUST POST-SB7064 INTRCHG WITH P/N 3027163	A C E G	1
- 100E	3027163		. DUCT ASSY, TURBINE EXHAUST POST-SB7064 INTRCHG WITH P/N 3027169	A C E G	1
- 100F	3024910		. DUCT ASSY, TURBINE EXHAUST INTRCHG WITH P/N 3027169	A C E G	1
100G	3027169		. DUCT ASSY, TURBINE EXHAUST INTRCHG WITH P/N 3028966	A C E G	1
- 100H	3028966		. DUCT ASSY, TURBINE EXHAUST	A C E F G	1
- 100J	3029637		. DUCT ASSY, TURBINE EXHAUST PRE-SB7425 TWO-WAY INTRCHG WITH P/N 3114945-01	J	1
- 100K	3027170		. DUCT ASSY, TURBINE EXHAUST SEE NOTE 1 POST-SB7073		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1	J JT15D-4D(Mitsub)	
C JT15D-1A(CSNA)		
E JT15D-4(Aerosp)		
F JT15D-4(Mitsub)		
G JT15D-1B(CSNA)		

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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 100L	3114945-01		.DUCT, TURBINE EXHAUST, ASSY OF POST-SB7425	A B C D E F G J	1
- 101	3029290		.DUCT ASSY, TURBINE EXHAUST INTRCHG WITH P/N 3029192	D	1
- 101A	3029192		.DUCT ASSY, TURBINE EXHAUST PRE-SB7145 NONINTR WITH P/N 3030249	D	1
- 101B	3030249		.DUCT ASSY, TURBINE EXHAUST POST-SB7145 NONINTR WITH P/N 3100841-01	D	1
- 101C	3100841-01		.DUCT ASSY, TURBINE EXHAUST POST-SB7158 INTRCHG WITH P/N 3102511-01	D	1
101D	3104690-01		.DUCT ASSY, TURBINE EXHAUST	H	1
- 101E	3105464-01		.DUCT ASSY, TURBINE EXHAUST INTRCHG WITH P/N 3104690-01	H	1
- 101F	3030926		.DUCT ASSY, TURBINE EXHAUST PRE-SB7145 NONINTR WITH P/N 3030249	D	1
- 101G	3030249		.DUCT ASSY, TURBINE EXHAUST	D	1
- 101H	3102511-01		.DUCT ASSY, TURBINE EXHAUST PRE-SB7279 INTRCHG WITH P/N 3113127-01	D	1
- 101J	3104690-01		.DUCT ASSY, TURBINE EXHAUST PRE-SB7425 RESTRICTED INTERCHANGEABILITY WITH P/N 3115586-01. REFER TO APPLICABLE SERVICE BULLETIN.	H	1
- 101K	3113127-01		.DUCT ASSY, TURBINE EXHAUST POST-SB7279 PRE-SB7425 TWO-WAY INTRCHG WITH P/N 3114940-01	D	1
- 101L	3115586-01		.DUCT, TURBINE EXHAUST, ASSY OF POST-SB7425	H	1
- 101M	3114940-01		.DUCT, TURBINE EXHAUST, ASSY OF PRE-SB7425	D	1
103	3104689-01		..SEAL, AIR, LOW TURBINE STATOR, COMPONENT OF P/N 3104690-01	H	1

CONTINUED

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1	F JT15D-4(Mitsub)	
B JT15D-4	G JT15D-1B(CSNA)	
C JT15D-1A(CSNA)	H JT15D-4B(CSNA)	
D JT15D-4(CSNA)	J JT15D-4D(Mitsub)	
E JT15D-4(Aerosp)		

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PRATT & WHITNEY CANADA
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
104	3104688-01		..SUPPORT, LOW TURBINE STATOR AIR SEAL, COMPONENT OF P/N 3104690-01	H	6
105	AN123318		ATTACHING PARTS ..RIVET, SOLID, UNIVERSAL COMPONENT OF P/N 3104690-01	H	24
			-----*-----		
- 109	3105463-01		..DUCT ASSY, TURBINE EXHAUST INTRCHG WITH P/N 3103060-02	H	NP
- 109A	3103060-02		..DUCT ASSY, TURBINE EXHAUST, COMPONENT OF P/N 3104690-01 PRE-SB7425	H	NP
- 109B	3115585-01		..DUCT, TURBINE, EXHAUST, ASSY OF COMPONENT OF P/N 3115586-01 POST-SB7425	H	NP
110	3015234		..NUT OPTION (IC) SEE TABLE FOR OPTIONAL PART NUMBERS PRE-SB7425 NOT FITTED TO DUCT ASSY P/N 3030249 AND 3100841-01		21
- 110A	DELETED		..NUT OPTION POST-SB7425		21
- 115	3041680-01		..LUG, WIRING, 0.070 DIA. HOLE COMPONENT OF P/N 3115585-01 AND 3028966	A C E F G H J	1
120	3027157		..ADAPTER ASSY, POST-SB7064 ATTACHING PARTS		1
130	3027160		..WASHER, FLAT POST-SB7064		3
140	3022314		..RIVET, BLIND POST-SB7064 -----*-----		3
- 142	3022093		..SHIM, LOW TURBINE STATOR SUPPORT (FOR POST-SB7021 FOR FIELD USE ONLY		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
A JT15D-1	H JT15D-4B(CSNA)	
C JT15D-1A(CSNA)	J JT15D-4D(Mitsub)	
E JT15D-4(Aerosp)		
F JT15D-4(Mitsub)		
G JT15D-1B(CSNA)		

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ILLUSTRATED PARTS CATALOG
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
144	MS9405-07		.PLUG, MACHINE, THREAD POST-SB7064		1
146	3022026		.SHIELD, HEAT, EXHAUST DUCT FLANGE USE WITH P/N 3022027 POST-SB7025 PRE-SB7366 TWO-WAY INTRCHG WITH P/N 3116328-01 INTRCHG WITH P/N 3031046		1
- 146A	3031046		.SHIELD, HEAT, EXHAUST DUCT FLANGE PRE-SB7366 TWO-WAY INTRCHG WITH P/N 3116328-01		1
- 146B	3031053		.SHIELD, HEAT, EXHAUST DUCT FLANGE PRE-SB7366 TWO-WAY INTRCHG WITH P/N 3116328-01	H	1
- 146C	3116328-01		.SHIELD, HEAT, EXHAUST DUCT FLANGE POST-SB7366		1
- 150	3018083		.HOUSING ASSY, NO. 4 BEARING NONINTR WITH P/N 3021378 NONINTR WITH P/N 3024993 NONINTR WITH P/N 3027515 NONINTR WITH P/N 3034468		1
- 150A	3021378		.HOUSING ASSY, NO. 4 BEARING PRE-SB7022 PRE-SB7073 NONINTR WITH P/N 3024928 NONINTR WITH P/N 3027513 NONINTR WITH P/N 3034467		1
- 150B	3024993		.HOUSING ASSY, NO. 4 BEARING PRE-SB7073 NONINTR WITH P/N 3027512		1
- 150C	3024928		.HOUSING ASSY, NO. 4 BEARING PRE-SB7073 NONINTR WITH P/N 3027511 NONINTR WITH P/N 3024902 NONINTR WITH P/N 3034466		1
- 150D	3024909		.HOUSING ASSY, NO. 4 BEARING PRE-SB7073 NONINTR WITH P/N 307510 NONINTR WITH P/N 3034465		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL H JT15D-4B(CSNA)	EFF MODEL	EFF MODEL
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 150E	3027515		.HOUSING ASSY, NO. 4 BEARING POST-SB7073		1
- 150F	3027513		.HOUSING ASSY, NO. 4 BEARING POST-SB7073		1
- 150G	3027512		.HOUSING ASSY, NO. 4 BEARING POST-SB7073		1
- 150H	3027511		.HOUSING ASSY, NO. 4 BEARING POST-SB7073		1
150J	3027510		.HOUSING ASSY, NO. 4 BEARING POST-SB7073		1
- 150K	3028538		NONINTR WITH P/N 3028538 .HOUSING ASSY, NO. 4 BEARING POST-SB7134, PRE-SB7193 NONINTR WITH P/N 3101995-01 NONINTR WITH P/N 3102812-01		1
- 150L	3101995-01		.HOUSING ASSY, NO. 4 BEARING POST-SB7193 NONINTR WITH P/N 3102812-01		1
- 150M	3034468		.HOUSING ASSY, NO. 4 BEARING POST-SB7193		1
- 150N	3034467		.HOUSING ASSY, NO. 4 BEARING POST-SB7193		1
- 150P	3034466		.HOUSING ASSY, NO. 4 BEARING POST-SB7193		1
- 150R	3034465		.HOUSING ASSY, NO. 4 BEARING POST-SB7193		1
- 150S	3102812-01		.HOUSING ASSY, NO. 4 BEARING POST-SB7251 PRE-SB7308R1 INTRCHG WITH P/N 3109883-01 NOT INTR WITH P/N 3109880-01		1
- 150T	3109883-01		.HOUSING ASSY, NO. 4 BEARING USE WITH P/N 3109880-01 POST-SB7308R1		1
			ATTACHING PARTS		
- 160	3015298		.BOLT, MACHINE, DRD DBL HEX NONINTR WITH P/N 3013318		6
- 160A	3013318		.BOLT, MACHINE, DRD DBL HEX SEE NOTE 2 POST-SB7073 NONINTR WITH P/N MS9705-10		6
- 160B	MS9705-10		.BOLT, MACHINE, DRD DBL HEX NONINTR WITH P/N 3027527		6

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- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
160C	3027527		.STUD, SHOULDERED POST-SB7073 POST-SB7134 NONINTR WITH P/N 3101710-01		6
- 160D	3101710-01		.STUD, SHOULDERED POST-SB7162		6
- 160E	3101976-01		.BOLT, CLOSE TOLERANCE, TEE POST-SB7193		6
170	3015264		.NUT, PLAIN, RECTANGULAR NONINTR WITH P/N 3101709-01		6
- 170A	3101709-01		.NUT, PLAIN, RECTANGULAR, POST-SB7162		6
- 170B	3012414		.NUT OPTION (IC) SEE TABLE FOR OPTIONAL PART NUMBERS POST-SB7193		6
180	3016598		.WASHER, KEY, DOUBLE TAB POST-SB7073		6
190	3027528		.SPACER, SLEEVE, HEX, DRD SEE NOTE 2 POST-SB7073 POST-SB7134 PRE-SB7170 INTRCHG WITH P/N 3101711-01		6
- 190A	3101711-01		.SPACER, SLEEVE POST-SB7170 PRE-SB7193 NONINTR WITH P/N 3101977-01		6
- 190B	3101977-01		.SPACER, SLEEVE POST-SB7193		6
200	3016598		.WASHER, KEY, DOUBLE TAB, SEE NOTE 2 PRE-SB7022 POST-SB7073 POST-SB7134 -----*-----		6
210	3027404		.SHIELD ASSY, HEAT, NO. 4 BRG SEE NOTE 2 POST-SB7073		1
- 215	3101974-01		.HEATSHIELD ASSY, NO. 4 BEARING POST-SB7201 INTRCHG WITH P/N 3107904-01		1
- 215A	3107904-01		.HEATSHIELD ASSY, NO. 4 BEARING POST-SB7238		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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ILLUSTRATED PARTS CATALOG
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 215B	3102804-01		.HEATSHIELD, NO. 4 BEARING POST-SB7251		1
- 220	3027397		.SPACER, FLAT SEE NOTE 2 USE 0 TO 3 MAX. POST-SB7073 PRE-SB7073R2		3
220A	MS9549-09		.WASHER, FLAT USE 0 TO 3 MAX. POST-SB7073R2 USE AT 6 LOCATIONS SEE NOTE 2		18
- 220B	MS9549-09		.WASHER, FLAT USE 0 TO 2 MAX. POST-SB7238 MAX 2 PER BOLT		12
223	MS9360-09		.NUT, PLAIN, DRILLED, HEX SEE NOTE 2 POST-SB7073		6
226	3016598		.WASHER, KEY, DOUBLE TAB SEE NOTE 2		6
- 228	MS9379-01		.PLUG, EXPANSION POST-SB7097		1
- 230	3020374		.COVER ASSY, NO. 4 BEARING HOUSING PRE-SB7097 NONINTR WITH P/N 3023054 NONINTR WITH P/N 3029674		1
- 230A	3023054		.COVER ASSY, NO. 4 BEARING HOUSING POST-SB7097 PRE-SB7115 NONINTR WITH P/N 3029476 NONINTR WITH P/N 3029674		1
- 230B	3029476		.COVER ASSY, NO. 4 BEARING HOUSING POST-SB7115 PRE-SB7132 POST-SB7281 PRE-SB7306 PRE-SB7384R2 NONINTR WITH P/N 3029674 RESTRICTED INTERCHANGEABILITY WITH P/N 3040313. REFER TO APPLICABLE SERVICE BULLETIN.		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 230C	3029674		.COVER ASSY, NO. 4 BEARING HOUSING POST-SB7220 PRE-SB7306 PRE-SB7384R2 NONINTR WITH P/N 3037760 NONINTR WITH P/N 3102808-01 RESTRICTED INTERCHANGEABILITY WITH P/N 3117076-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
230D	3102808-01		.COVER NO. 4 BEARING POST-SB7251 PRE-SB7281 PRE-SB7306 PRE-SB7308R1 PRE-SB INTRCHG WITH P/N 3037759 INTRCHG WITH P/N 3105826-01 RESTRICTED INTERCHANGEABILITY WITH P/N 3040310. REFER TO APPLICABLE SERVICE BULLETIN. NOT INTR WITH P/N 3109880-01		1
- 230E	3105826-01		.COVER, NO. 4 BEARING HOUSING PRE-SB7281 PRE-SB7384R2 INTRCHG WITH P/N 3112960-01 RESTRICTED INTERCHANGEABILITY WITH P/N 3117077-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230F	3037760		.COVER, NO. 4 BEARING HOUSING POST-SB7281 PRE-SB7306 RESTRICTED INTERCHANGEABILITY WITH P/N 3117076-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230G	3037759		.COVER, NO. 4 BEARING HOUSING POST-SB7281 PRE-SB7306 PRE-SB7384R2 RESTRICTED INTERCHANGEABILITY WITH P/N 3040310. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230H	3112960-01		.COVER NO. 4 BEARING HOUSING POST-SB7281 PRE-SB7306 INTRCHG WITH P/N 3109880-01 RESTRICTED INTERCHANGEABILITY WITH P/N 3117077-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 230J	3109880-01		.COVER, NO. 4 BEARING HOUSING PRE-SB7281 PRE-SB7306 POST-SB7308R1 NONINTR WITH P/N 3112695-01 RESTRICTED INTERCHANGEABILITY WITH P/N 3117080-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230K	3112695-01		.COVER-NO. 4 BEARING HOUSING POST-SB7281 PRE-SB7306 PRE-SB7384R2 RESTRICTED INTERCHANGEABILITY WITH P/N 3117080-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230L	3039489		.COVER, NO. 4 BEARING HOUSING POST-SB7306 PRE-SB7384R2 RESTRICTED INTERCHANGEABILITY WITH P/N 3040313. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230M	3038520		.COVER, NO. 4 BEARING HOUSING COMPONENT OF P/N 3115702-01 POST-SB7306 PRE-SB7384R2 RESTRICTED INTERCHANGEABILITY WITH P/N 3117076-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230N	3115702-01		.COVER SET, NO. 4 BEARING USE WITH P/N 3038520 COVER AND 3114520-02 BOLT POST-SB7306 PRE-SB7384R1 RESTRICTED INTERCHANGEABILITY WITH P/N 3117076-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230P	3038517		.COVER, NO. 4 BEARING HOUSING POST-SB7306 PRE-SB7384R2 RESTRICTED INTERCHANGEABILITY WITH P/N 3040310. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230Q	3114537-01		.COVER, NO. 4 BEARING HOUSING COMPONENT OF P/N 3115703-01 POST-SB7306 PRE-SB7384R1 RESTRICTED INTERCHANGEABILITY WITH P/N 3117077-01. REFER TO APPLICABLE SERVICE BULLETIN.		1

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- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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PRATT & WHITNEY CANADA
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
- 230S	3115703-01		.COVER SET, NO. 4 BEARING HOUSING USE WITH P/N 3004537-01 AND 3114520-02 POST-SB7306 PRE-SB7384R1 RESTRICTED INTERCHANGEABILITY WITH P/N 3117077-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230T	3112695-01		.COVER, NO. 4 BEARING HOUSING POST-SB7306		1
- 230U	3114532-01		.COVER, NO. 4 BEARING HOUSING COMPONENT OF P/N 3115704-01 POST-SB7306 PRE-SB7384R1 RESTRICTED INTERCHANGEABILITY WITH P/N 3117080-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230V	3115704-01		.COVER SET, NO. 4 BEARING HOUSING USE WITH P/N 3114532-01 COVER AND 3114520-02 BOLT POST-SB7306 PRE-SB7384R1 RESTRICTED INTERCHANGEABILITY WITH P/N 3117080-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 230W	3117080-01		.COVER, NO. 4 BEARING HOUSING POST-SB7384R1		1
- 230X	3117077-01		.COVER, NO. 4 BEARING HOUSING POST-SB7384R1		1
- 230Y	3117076-01		.COVER, NO. 4 BEARING HOUSING ASSY OF POST-SB7384R1		1
- 230Z	3040310		.COVER, NO. 4 BEARING HOUSING ASSY OF POST-SB7384R2		1
- 230AA	3040313		.COVER, NO. 4 BEARING HOUSING ASSY OF POST-SB7384R2		1
240	3015297		.BOLT, MACHINE, HEX PRE-SB7308R1 INTRCHG WITH P/N ST3039-07		10
- 240A	ST3039-07		.BOLT, MACHINE, HEX POST-SB7308R1		10
250	3019230		.BOLT, MACHINE, HEX		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
260	3019233		.BOLT, MACHINE, HEX		1
- 270	MS9276-09		.WASHER, KEY, LOCKING INTRCHG WITH P/N ST3010-09		12
270A	ST3010-09		.WASHER, KEY, LOCKING INTRCHG WITH P/N MS9276-09		12
- 270B	MS9276-09		.WASHER, KEY, LOCKING,		12
- 280	3023050		..NOZZLE VENTURI, PUMP POST-SB7097		1
280A	3028779		..HOUSING, NO. 4 BEARING OIL SEAL POST-SB7115		1
- 290	3021376		..COVER, NO. 4 BEARING HOUSING PRE-SB7097 PRE-SB7115 NONINTR WITH P/N 3023053		NP
- 290A	3023053		..COVER, NO. 4 BEARING HOUSING POST-SB7097 PRE-SB7115 NONINTR WITH P/N 3029475		NP
290B	3029475		..COVER, NO. 4 BEARING HOUSING POST-SB7115		NP
295	3031627		.SEAL OPTION (IC) SEAL CARBON, NO. 4 BEARING INTRCHG WITH P/N 3100208-01 (IC) CONSISTS OF:		1
	3028782		..SEAL		AR
	3100208-01		..SEAL		AR
- 295A	3100208-01		.SEAL, CARBON, NO. 4 BEARING INTRCHG WITH P/N 3036110		1
- 295B	3036110		.SEAL OPTION (IC) SEAL CARBON, NO. 4 BEARING (IC) CONSISTS OF:		1
	3031181		..SEAL		AR
	3100208		..SEAL		AR
296	3022573		.RING, RETAINING, SPIRAL, POST-SB7115 INTRCHG WITH P/N AS3215-118		1
- 296A	AS3215-118		.RING, RETAINING, SPIRAL,		1
- 300	3019234		.GASKET INTRCHG WITH P/N 3027273		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567		
300A	3027273		.GASKET PRE-SB7394R2 NONINTR WITH P/N 3102803-01 TWO-WAY INTRCHG WITH P/N 3116668-01		1
300B	3102803-01		.GASKET, POST-SB7251 PRE-SB7306 PRE-SB7394R2 PRE-SB7308R1 INTRCHG WITH P/N 3109879-01 TWO-WAY INTRCHG WITH P/N 3116668-01		1
- 300C	3109879-01		.SEAL, PLAIN USE WITH P/N 3109880-01 POST-SB7308R1		1
- 300D	3116668-01		.GASKET 6.000 BOLT CIRCLE POST-SB7394R2		1
- 310	3008348		.STRAINER, OIL JET, PRE-SB7140 PRE-SB7154 INTRCHG WITH P/N 3100548-01		1
- 310A	3100548-01		.STRAINER ELEMENT ASSY, NO. 4 BEARING HOUSING COVER POST-SB7154 PRE-SB7140 NONINTR WITH P/N 3016677		1
310B	3016677		.STRAINER ELEMENT ASSY, OIL NOZZLE POST-SB7140 PRE-SB7220 NONINTR WITH P/N 3108988-01		1
310C	3108988-01		.STRAINER ELEMENT ASSY, OIL NOZZLE POST-SB7220		1
			ATTACHING PARTS		
- 320	3018079		.RING, RETAINING INTRCHG WITH P/N 3028387		1
- 320A	3028387		.RING, RETAINING PRE-SB7140 NONINTR WITH P/N 3029576		1
320B	3029576		.RING OPTION (IC) RING, RETAINING 0.395 HOUSING DIA X 0.025 POST-SB7220 (IC) CONSISTS OF:		1
			CONTINUED		

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 1

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1	3029574		..RING		AR
	3029575		..RING		AR
			-----*-----		
330	3017323		.BEARING, ROLLER, SEE 72-50-53 FIG. 1 FOR NHA INTRCHG WITH P/N 3032634		REF
- 330A	3032634		.BEARING OPTION (IC) BEARING ROLLER 2.3622 X 3.3465 X 0.7087 SEE 72-50-03 FIG. 1 FOR NHA INTRCHG WITH P/N 3100636-01 INTRCHG WITH P/N 3101733-01 (IC) CONSISTS OF:		REF
	3017323		..BEARING		AR
	3100636-01		..BEARING		AR
- 330B	3100636-01		.BEARING, ROLLER, FLANGED SEE 72-50-03 FIG. 1 FOR NHA PRE-JT15D SPB NO.25 TWO-WAY INTRCHG WITH P/N 3041769-01		REF
- 330C	3101733-01		.BEARING, ROLLER, CYLINDRICAL INTRCHG WITH P/N 3032659		REF
330D	3032659		.BEARING OPTION BEARING, ROLLER POST-SB7251 (IC) CONSISTS OF:		REF
	3101733-01		..BEARING		AR
	3101874-01		..BEARING		AR
- 330E	3041769-01		.BEARING OPTION (IC) BEARING, ROLL 2.3622 X 3.3465 X 0.7087 POST-JT15D SPB NO.25 (IC) CONSISTS OF:		1
	3100636-01		..BEARING		AR
	3107493-01		..BEARING		AR
			ATTACHING PARTS		
340	3011792		.BOLT, MACHINE, HEX INTRCHG WITH P/N MS9518-08		4
- 340A	MS9518-08		.BOLT, MACHINE, HEX NONINTR WITH P/N MS9518-09		4
340B	MS9518-09		.BOLT, MACHINE HEX POST-SB7251		3
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 1

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PRATT & WHITNEY CANADA
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1					
- 350	MS9276-09		.WASHER, KEY, LOCKING INTRCHG WITH P/N ST3010-09		4
350A	ST3010-09		.WASHER, KEY, LOCKING INTRCHG WITH P/N MS9276-09		4
350B	MS9276-09		.WASHER, KEY, POST-SB7251 -----*-----		3
360	3029447		.GASKET, STAINLESS STEEL, POST-SB7120, PRE-SB7182		1
370	3105441-01		.SLEEVE, NO. 4 BEARING POST-SB7251 INTRCHG WITH P/N 3109378-01 SEE NOTE 4		1
- 370A	3109378-01		.SLEEVE, NO. 4 BEARING PRE-SB7319 TWO-WAY INTRCHG WITH P/N 3115061-01 SEE NOTE 3		1
- 370B	3115061-01		.SLEEVE, NO. 4 BEARING POST-SB7319		1
- 370C	3038881		.SLEEVE, NO. 4 BEARING POST-SB7319 SEE NOTE 4		NP
380	3105442-01		.RING, NO. 4 BEARING RETAINER POST-SB7251		1
- 380A	3109379-01		.RING, NO. 4 BEARING RETAINING		1
390	3020120		.TUBE, TRANSFER, PACKING POST-SB7251		1
400	AS3209-042		.PACKING, PREFORMED POST-SB7251		2
410	AS3208-02		.PACKING, PREFORMED POST-SB7251 <u>NOTE 1:</u> FITTED TO A LIMITED NUMBER OF ENGINES, WILL NOT BE SUPPLIED AS A SPARE <u>NOTE 2:</u> NOT REQUIRED WHEN 3028538 IS FITTED, REF. SB7134 <u>NOTE 3:</u> OLD PART MAY BE REWORKED AND REIDENTIFIED AS P/N 3115061-01		2
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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ILLUSTRATED PARTS CATALOG
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FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
1			1234567 <u>NOTE</u> 4: OLD PART MAY BE REWORKED AND REIDENTIFIED AS P/N 3038881		

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

Rear Exhaust Duct Assy And Installation

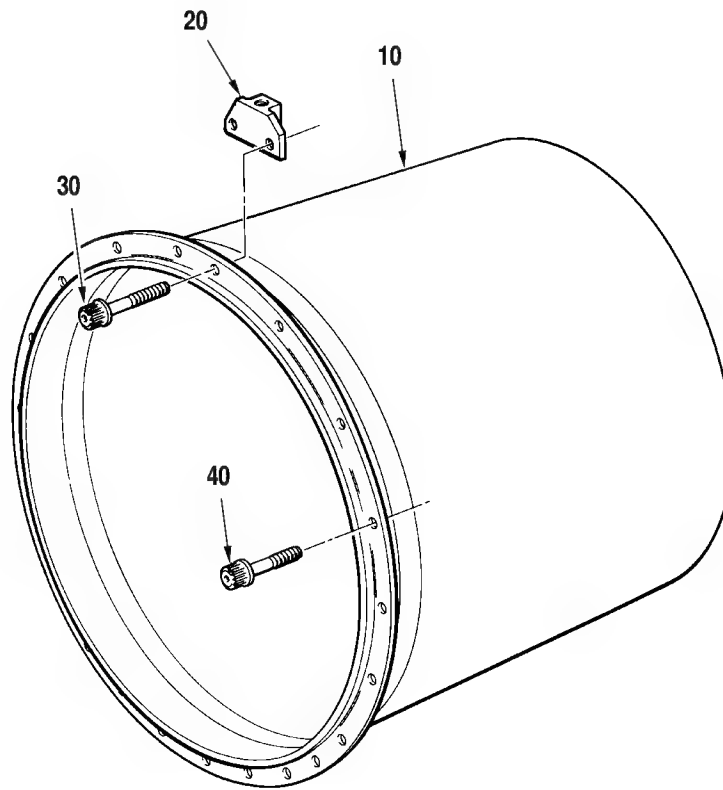
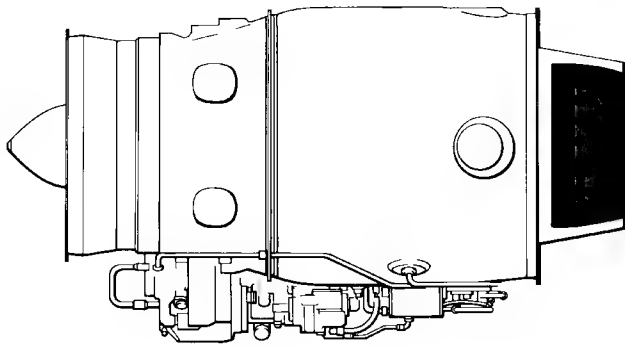
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Figure 2

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
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Rear Exhaust Duct Assy And Installation
Figure 2

C52180

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Figure 2

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
2					
- 1			REAR EXHAUST DUCT ASSY AND INSTALLATION SEE 72-00-00 FIG. 1 FOR NHA PRE-SB7145	D H	REF
10	3030926		.DUCT ASSY, TURBINE EXHAUST PRE-SB7145 INTRCHG WITH P/N 3030249	D	1
- 10A	3030249		.DUCT ASSY, TURBINE EXHAUST POST-SB7145	D	1
- 10B	3105593-01		.DUCT ASSY, TURBINE EXHAUST INTRCHG WITH P/N 3109572-01	H	1
- 10C	3109572-01		.DUCT ASSY, TURBINE EXHAUST POST-SB7247 PRE-SB7425	H	1
20	3029338		.BRACKET, ENGINE LIFTING, REAR PRE-SB7145	D H	1
			ATTACHING PARTS		
30	MS9556-08		.BOLT, MACHINE, DBL HEX, PRE-SB7145	D H	2
40	MS9556-06		.BOLT, MACHINE, DBL HEX, PRE-SB7145 -----*-----	D	19

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL
D JT15D-4(CSNA)		
H JT15D-4B(CSNA)		

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Figure 2
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Emergency Fuel Shut-Off Control Linkage System

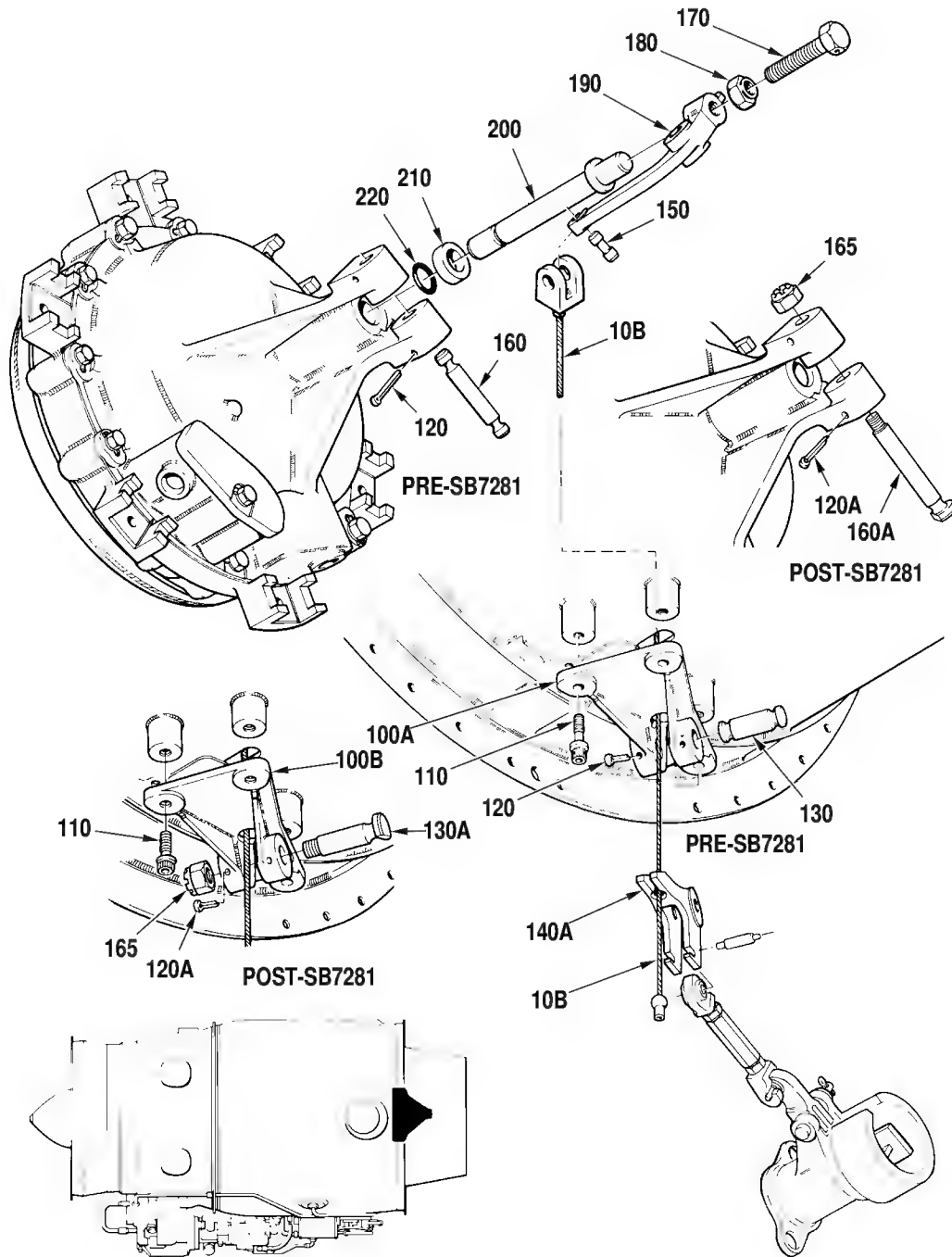
72-50-06

Figure 3

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544



Emergency Fuel Shut-Off Control Linkage System
 Figure 3 (Sheet 1 of 2)

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

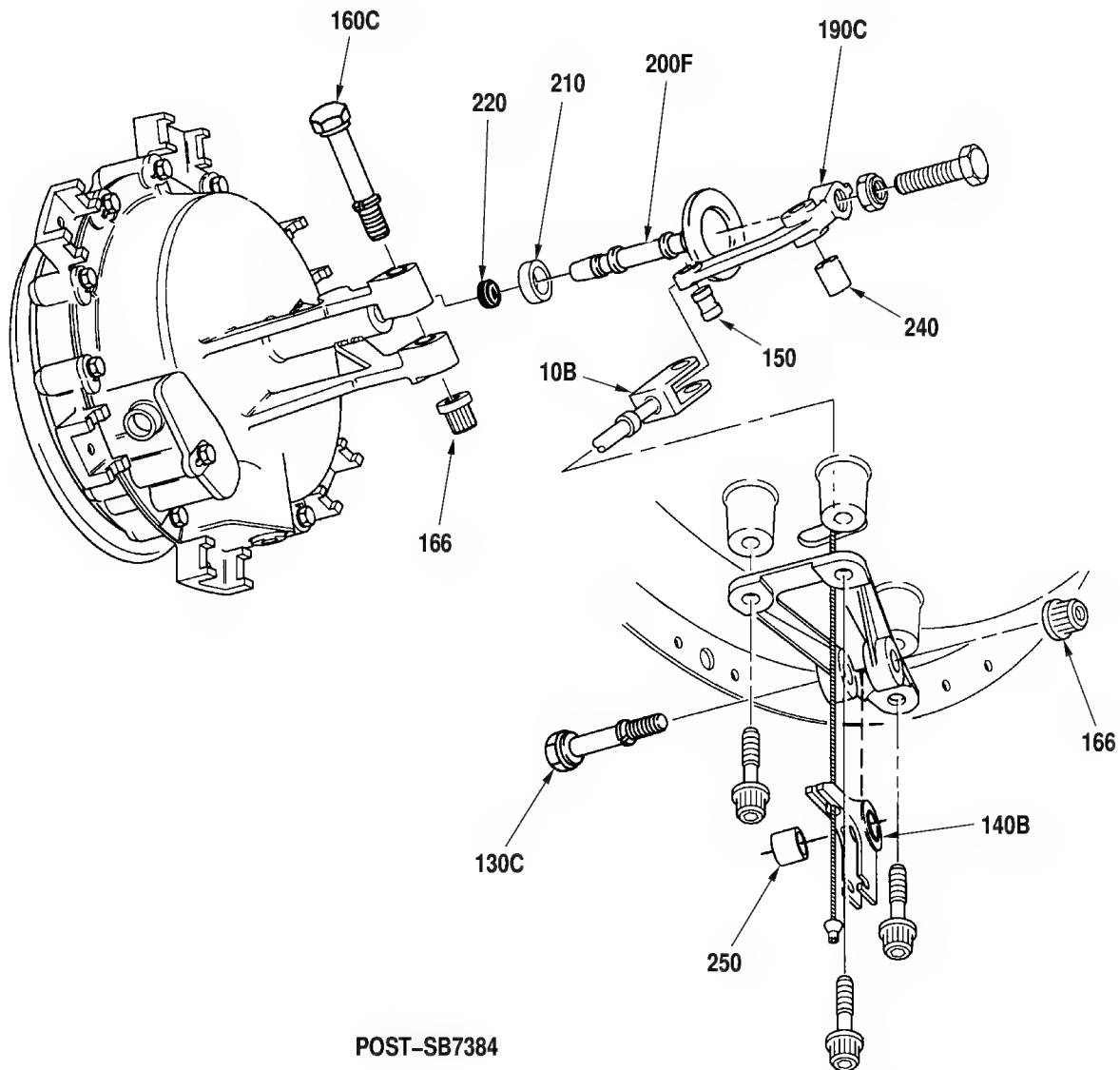
FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
3					
- 1			EMERGENCY FUEL SHUT-OFF, CONTROL LINKAGE SYSTEM SEE 72-00-00 FIG. 1 FOR NHA		REF
- 10	3020414		.WIRE ROPE, SINGLE LEG, OVERSPEED CONTROL PRE-SB7034 NONINTR WITH P/N 3024454		1
- 10A	3021545		.ROD ASSY-OVERSPEED CONTROL POST-SB7034 INTRCHG WITH P/N 3024454		1
10B	3024454		.WIRE ROPE, OVERSPEED CONTROL POST-SB7034 PRE-SB7288 INTRCHG WITH P/N 3112693-01		1
- 10C	3112693-01		.WIRE ROPE, OVERSPEED CONTROL, POST-SB7288		1
- 20	3003887		.CLAMP ASSY, LOOP, CUSHIONED POST-SB7019, PRE-SB7034		1
			ATTACHING PARTS		
- 30	MS9556-08		.BOLT, MACHINE, DBL HEX, POST-SB7019 PRE-SB7034		1
- 40	MS9321-09		.WASHER, FLAT POST-SB7019 PRE-SB7034		2
- 50	3012414		.NUT OPTION POST-SB7019 PRE-SB7034 (IC) CONSISTS OF: ..NUT-SELF LOCKING, 12 POINT 0.190-32UNS-3B		1
	3012411		..NUT		AR
	3012412		..NUT		AR
	3012413		..NUT		AR
			-----*-----		
- 60	3022107		.BRACKET, OVERSPEED CONTROL WIRE ROPE POST-SB7019 PRE-SB7034		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544



Emergency Fuel Shut-Off Control Linkage System
 Figure 3 (Sheet 2 of 2)

PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
3			1234567		
			ATTACHING PARTS		
- 70	MS9583-06		.BOLT, MACHINE, DRILLED POST-SB7019 PRE-SB7034		1
- 80	MS9321-09		.WASHER, FLAT POST-SB7019 PRE-SB7034		2
- 90	MS9549-09		.WASHER, FLAT, POST-SB7019 PRE-SB7034		1
			-----*-----		
- 100	3020376		.BRACKET, OVERSPEED CONTROL PRE-SB7034 NONINTR WITH P/N 3021393		1
100A	3021393		.BRACKET, OVERSPEED CONTROL POST-SB7034, PRE-SB7281 PRE-SB7306 INTRCHG WITH P/N 3112692-01		1
100B	3112692-01		.BRACKET, OVERSPEED CONTROL POST-SB7281 POST-SB7306		1
- 100C	3114530-01		.BRACKET, OVERSPEED CONTROL COMPONENT OF P/N 3115705-01 POST-SB7306 PRE-SB7384R2 RESTRICTED INTERCHANGEABILITY WITH P/N 3117079-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 100D	3039228		.BRACKET, OVERSPEED CONTROL POST-SB7306		1
- 100E	3115705-01		.BRACKET SET OVERSPEED CONTROL USE WITH P/N 3114530-01 BRACKET AND 3114520-01 BOLT POST-SB7306 POST-SB7384R2 RESTRICTED INTERCHANGEABILITY WITH P/N 3117079-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 100F	3117079-01		.BRACKET-OVERSPEED CONTROL POST-SB7384R3		1
110	MS9574-04		.BOLT, MACHINE, DRILLED POST-SB7034 PRE-SB7019		3
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
3			1234567		
- 110A	MS9574-04		.BOLT, MACHINE, DRILLED POST-SB7019 PRE-SB7034		2
120	MS9245-29		.PIN, COTTER PRE-SB7281 PRE-SB7306 INTRCHG WITH P/N MS9245-24		4
120A	MS9245-24		.PIN, COTTER POST-SB7281 PRE-SB7306		2
130	3020459		.PIN, STRAIGHT, HEADLESS PRE-SB7281 PRE-SB7306 INTRCHG WITH P/N 3112691-01		1
130A	3112691-01		.BOLT, MACHINE, DEE HEAD POST-SB7281 PRE-SB7306		1
- 130B	3114520-01		.BOLT, MACHINE, DEE HEAD COMPONENT OF P/N 3115705-01 POST-SB7306 PRE-SB7384R2 RESTRICTED INTERCHANGEABILITY WITH P/N 3117078-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
130C	3117078-01		.BOLT-SELF RTNG, HEX 0.250-28J X 1.562 POST-SB7384R2		1
- 140	3020416		.PULLEY, GROOVED PRE-SB7034 NONINTR WITH P/N 3021395		1
140A	3021395		.BELLCRANK, OVERSPEED CONTROL POST-SB7034 PRE-SB7306 PRE-SB7384R3 RESTRICTED INTERCHANGEABILITY WITH P/N 3114529-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 140B	3114529-01		.BELLCRANK, OVERSPEED CONTROL POST-SB7306 POST-SB7384R3		1
150	3020455		.PIN, SHOULDER, HEADLESS		1
160	3020453		.PIN, STRAIGHT, HEADLESS PRE-SB7281 PRE-SB7306 INTRCHG WITH P/N 3112691-02		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 3

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	1234567 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
3					
160A	3112691-02		.BOLT, MACHINE, DEE HEAD POST-SB7281 PRE-SB7306		1
- 160B	3114520-02		.BOLT, MACHINE, DBL HEX 0.250-28J X 2.000 COMPONENT OF P/N 3115704-01 AND 3115703-01 POST-SB7306 PRE-SB7384R1 RESTRICTED INTERCHANGEABILITY WITH P/N 3117078-02. REFER TO APPLICABLE SERVICE BULLETIN.		1
160C	3117078-02		.BOLT, MACHINE, DEE HEAD POST-SB7384R1		1
165	MS9358-10		.NUT, CASTLE, HEX POST-SB7281 PRE-SB7306		2
- 166	3026983		.NUT OPTION POST-SB7306 POST-SB7384R3 REFER TO PARTS SUBSTITUTION LIST IN INTRODUCTION (IC) CONSISTS OF: ..NUT-SELF LOCKING DOUBLE HEX 0.250-28UNJF X 3B		2
	3026982		NUT		AR
	AS3068-10		NUT		AR
170	3020430		.BOLT, MACHINE, DRILLED, HEX NONINTR WITH P/N 3100542-01		1
- 170A	3100542-01		.BOLT, MACHINE, DRD HEX POST-SB7251		1
180	3020431		.NUT, PLAIN, DRILLED, HEX		1
190	3020413		.LEVER, OVERSPEED CONTROL PRE-SB7306 PRE-SB7384R2 NONINTR WITH P/N 3100795-01 RESTRICTED INTERCHANGEABILITY WITH P/N 3115686-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 190A	3100795-01		.LEVER, OVERSPEED CONTROL POST-SB7251 PRE-SB7306 PRE-SB7384R2 RESTRICTED INTERCHANGEABILITY WITH P/N 3114526-01. REFER TO APPLICABLE SERVICE BULLETIN.		1

CONTINUED

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 3
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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
			1234567		
3					
- 190B	3115686-01		. LEVER, OVERSPEED CONTROL POST-SB7306 POST-SB7384R2		1
190C	3114526-01		. LEVER, OVERSPEED CONTROL POST-SB7306		1
200	3020410		. ROD, ACTUATING, OVERSPEED CONTROL PRE-SB7289 PRE-SB7309 PRE-SB7384R2 NONINTR WITH P/N 3038550 RESTRICTED INTERCHANGEABILITY WITH P/N 3119723-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 200A	3100540-01		. ROD, ACTUATING, OVERSPEED POST-SB7251 PRE-SB7289 PRE-SB7384R2 NONINTR WITH P/N 3112694-01 RESTRICTED INTERCHANGEABILITY WITH P/N 3118941-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 200B	3112694-01		. ROD, ACTUATING, OVERSPEED CONTROL POST-SB7289 PRE-SB7390 PRE-SB7384R2 NONINTR WITH P/N 3114531-01 RESTRICTED INTERCHANGEABILITY WITH P/N 3118941-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 200C	3037620		. ROD-ACTUATING, OVERSPEED CONTROL POST-SB7289 PRE-SB7309 PRE-SB7384R2 NONINTR WITH P/N 3038550 RESTRICTED INTERCHANGEABILITY WITH P/N 3119723-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 200D	3038550		. ROD, ACTUATING OVERSPEED CONTROL POST-SB7309 PRE-SB7384R2 RESTRICTED INTERCHANGEABILITY WITH P/N 3119723-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
CONTINUED					

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 3

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PRATT & WHITNEY CANADA
ILLUSTRATED PARTS CATALOG
MANUAL PART NO. 3017544

FIG. ITEM	PART NUMBER	AIRLINE PART NUMBER	NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
3			1234567		
- 200E	3114531-01		.ROD, ACTUATING, OVERSPEED CONTROL POST-SB7309 PRE-SB7384 TWO-WAY INTRCHG WITH P/N 3117073-01 RESTRICTED INTERCHANGEABILITY WITH P/N 3118941-01. REFER TO APPLICABLE SERVICE BULLETIN.		1
- 200F	3117073-01		.ROD, ACTUATING, OVERSPEED CONTROL POST-SB7384 PRE-SB7442 TWO-WAY INTRCHG WITH P/N 3118941-01		1
- 200G	3118941-01		.ROD, ACTUATING, OVERSPEED CONTROL POST-SB7442 POST-SB7384R2		1
- 200H	3119723-01		.ROD, ACTUATING, OVERSPEED CONTROL POST-SB7384R2		1
210	3020412		.SPACER, ADJUSTING, OVERSPEED CONTROL		1
220	MS9388-011		.PACKING PREFORMED INTRCHG WITH P/N AS3209-011		1
- 220A	AS3209-011		.PACKING-PREFORMED PRE-SB7289 NONINTR WITH P/N 3037573		1
- 225	3037573		.SEAL, PLAIN POST-SB7289 PRE-SB7309 NONINTR WITH P/N 3038515		1
- 225A	3038515		.SEAL, PLAIN POST-SB7309		1
- 230	MS9319-017		.RIVET SOLID POST-SB7306 PRE-SB7384R1		2
- 230A	DELETED		.RIVET SOLID POST-SB7384R2		
240	3114528-01		.SPACER-SLEEVE 0.250 X 0.355 X 0.525 POST-SB7384R3		1
250	3114528-02		.SPACER-SLEEVE 0.250 X 0.355 X 0.550 POST-SB7384R3		1

- ITEM NOT ILLUSTRATED

EFF MODEL	EFF MODEL	EFF MODEL

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Figure 3
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